

Flat spiral lathe chuck DURO-M DIN 6350 BVV

Hand chuck, mounting from the front



Application:

The Duro-M is a manually operated rotary lathe chuck with spiral ring and through hole. It is mainly used on conventional lathes for machining turned parts.

Execution:

- Chuck body (and all other components) made of steel
- Centric clamping
- High clamping force
- High concentricity
- Optimised for weight and mass inertia
- Minimum interference contour
- The Duro-M is also available with double jaw guide as an option.

Advantage:

- Workpieces with different clamping diameters can be clamped very quickly and without repositioning the jaws.
- Control edge
- Use on conventionally clamping, horizontal and vertical lathes as well as milling machines, rotary tables and dividers.

Delivery:

Ref. no. 22386082-22386088 Scroll lathe chuck 3-jaws with drilling and turning jaws
The matching chuck key is included in the scope of delivery.



Art. no.	22386 083
Brand	RÖHM
Manufacturer Part Number	185360
Outer diameter	160 mm
Number of jaws	3 PCS
DIN	6350-1
Clearance hole	42 mm
Pitch circle diameter	140 mm
Centring diameter	125 mm
Centring depth	4 mm
Square width	10 mm
Depth	4 mm
Height with jaws	108 mm
Length 2	119.6 mm
Height	65 mm
Length	22.45 mm
Drill hole	10.5 mm
Max. rotation speed	4600
Tension force	47 kN
Max. torque	110 Nm
Weight	8.614 kg
Gross Weight	15.068 kg
Product Group	203

EAN

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