Surface chuck (Weldon)
In accordance with ISO 7388-1 (DIN 69871) with resealable cooling duct bores



Application:

for clamping tools with straight shanks and clamping surfaces in line with DIN 1835 B.

Execution:

- All tapers and tolerances are precision-ground.
- Taper tolerance AT3.
- Strength HRC 57-60.
- Core strength 1,000-1,200 N/mm².
- KKB= resealable coolant bores

Advantage:

• Prevents the tool from slipping while maintaining high concentricity.

1x surface chuck (Weldon) in accordance with ISO 7388-1 (DIN 69871) with resealable cooling duct bores.

Art. no.	23157 322
Brand	ORION
Manufacturer Part Number	23157322
Tool holding device	SK 40
Clamping diameter	20 mm
Projecting length	63 mm
Outer diameter	52 mm
Coolant supply	ККВ
Balancing quality	G 2.5 at 25 rpm
Form	AD/AF
Thread dimension	M16
Gross Weight	1.385 kg
Product Group	2AV



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