

Shrink-fit chucks 3°

In accordance with ISO 12164 (DIN 69893); slim version

diebold

Application:

For clamping tools with a straight shank.

Execution:

- Slim version for tool mould making.
- Concentricity tolerance of hollow shank taper for location hole $d1 < 0.003$ mm.
- Oxidation-free coating to prevent corrosion during dry machining and to prevent discolouration during shrinking.
- Clamping diameter for h6 shank tolerance.
- Required for internal cooling supply coolant transfer pipe no. 23715.

Delivery:

1x shrink-fit chuck 3° in accordance with ISO 12164 (DIN 69893); slim version.



Art. no.	23421 641
Brand	DIEBOLD
Manufacturer Part Number	72.575.501.042
Tool holding device	HSK 63
Clamping diameter	4 mm
Projecting length	100 mm
Outer diameter	17 mm
Tapered diameter	10 mm
Length	70 mm
Clamp in depth	20 mm
Max. adjustment travel	5 mm
Concentricity tolerance	0.003 mm
Coolant supply	Internal axial
Balancing quality	G 2.5 at 25 rpm
Gross Weight	0.680 kg
Product Group	297