



the sensor people





Figure can vary

Part no.: 50120054 CML720i-R05-1280.R/L-M12 Light curtain receiver







Contents

- Technical data
- Dimensioned drawings
- Electrical connection
- · Operation and display
- Suitable transmitters
- · Part number code
- Notes
- Accessories



Technical data

Basic data		
Series	720	
Operating principle	720 Throughbeam principle	
Device type		
Contains	Receiver Accessories for the use of the BT-2R1	
Application	Object measurement	
Special design		
Special design	Crossed-beam scanning Diagonal-beam scanning Parallel-beam scanning	
Optical data		
Operating range	Guaranteed operating range	
Operating range	0.1 3.5 m	
Operating range limit	Typical operating range	
Operating range limit	0.1 4.5 m	
Measurement field length	1,280 mm	
Number of beams	256 Piece(s)	
Beam spacing	5 mm	
Measurement data		
Minimum object diameter	10 mm	
Protective circuit	Polarity reversal protection Short circuit protected Transient protection	
Performance data		
Supply voltage U _B	18 30 V , DC	
Residual ripple	0 15 % , From U _B	
Open-circuit current	0 270 mA , The specified values refer to the entire package consisting of transmitter and receiver.	
Inputs/outputs selectable		
Output current, max.	100 mA	
Input resistance	6,000 Ω	
Number of inputs/outputs selectable	4 Piece(s)	
Туре	Inputs/outputs selectable	
Voltage type, outputs	DC	
Switching voltage, outputs	Typ. U _B / 0 V	
Voltage type, inputs	DC	
Switching voltage, inputs	high: ≥6V low: ≤4V	
Input/output 1		
Activation/disable delay	0 1 ms	
Timing		
Readiness delay	400 ms	
Cycle time	8.08 ms	
Response time per beam	30 µs	
Toopondo timo por bodin		



Type	Interface		
CoLink COM mode		IQ.Link	
COM mode		IO-LIIIK	
Specification V1.0.1 Min. cycle time COM2 = 2.3 ms Service interface Type IO-Link Function Configuration via software Service Connection Number of connections 2 Piece(s) Plug outlet Rear side Connection 1 Function Configuration interface Signal IN Signal OUT Voltage supply Type of connection Connector Thread size M12 Type Male Material Metal No. of pins 8-pin Encoding Connection Connector Thread size M12 Function Connection Connector Thread size M12 Function Connection Connector Type of connection Metal No. of pins 8-pin Encoding Connection Connector Thread size M12 Function Connector Tonector		COM2	
V1.1			
Service interface Type IO-Link Function Configuration via software Service Connection Number of connections 2 Piece(s) Plug outlet Rear side Configuration interface Signal IN Signal OUT Voltage supply Type of connection Thread size M12 Type Male Material Metal No. of pins 8-pin Encoding A-coded Connection Connector Thread size M12 Type of connection Connection Connection Encoding A-coded Connection Connection Type of connection Connection Encoding A-coded Connection Connection Connection Connection Type of connection Connection Encoding A-coded Connection Connection Connection Connection Type of connection Type of connection Connection Connector Thread size M12 Type Female Material Metal No. of pins 5-pin Encoding A-coded	Specification		
IO-Link	Min. cycle time	COM2 = 2.3 ms	
IO-Link			
Function Configuration via software Service Connection Number of connections Plug outlet Rear side Connection 1 Function Configuration interface Signal IN Signal OUT Voltage supply Type of connection Thread size M12 Type Male Material No. of pins Encoding Connection Connection Connection Connection A-coded Connection Connection Connection M12 Type Male Material Metal No. of pins Connection Connection Connection Connection Connection Connection Function Connection Connection Connection Connection Connection Connection Connection Connection Type of connection A-coded Metal No. of pins Encoding A-coded	Service interface		
Function Connection Number of connections 2 Piece(s) Plug outlet Rear side Connection Signal OUT Function Signal OUT Voltage supply Type of connection Male Material Metal No. of pins 8-pin Encoding Connection Connection Connection Connection Connection Connection Connection Connection Connection Concetion Conding Function Male Material Metal No. of pins 8-pin Encoding A-coded Connection	Туре	IO-Link	
Service Connection Number of connections 2 Piece(s) Plug outlet Rear side Connection 1 Function Configuration interface Signal IN Signal OUT Voltage supply Type of connection Connector Thread size M12 Type Male Material No. of pins 8 - pin Encoding A-coded Connection Connector Thread size Type of connection Connector Final Metal No. of pins Final	IO-Link		
Number of connections Plug outlet Rear side Connection 1 Function Configuration interface Signal IN Signal OUT Voltage supply Type of connection Material No. of pins Encoding Connection Connection Connection Connection Metal No. of pins Connection Connection Connection Connection Metal No. of pins Connection Conne	Function		
Number of connections 2 Piece(s) Plug outlet Rear side Connection 1 Function Configuration interface Signal IN Signal OUT Voltage supply Type of connection Thread size Material No. of pins Encoding A-coded Connection Connection Connection Connection Connection A-coded Connection Connection Thread size Function Connection Connection Connection Connection Type of connection Connection Type of connection Connection Connection Connection Connection Connection Connection Connection Connection Thread size M12 Type Female Material Metal No. of pins 5 -pin Encoding A-coded Mechanical data Design Cubic		Service	
Number of connections 2 Piece(s) Plug outlet Rear side Connection 1 Function Configuration interface Signal IN Signal OUT Voltage supply Type of connection Thread size Material No. of pins Encoding A-coded Connection Connection Connection Connection Connection A-coded Connection Connection Thread size Function Connection Connection Connection Connection Type of connection Connection Type of connection Connection Connection Connection Connection Connection Connection Connection Connection Thread size M12 Type Female Material Metal No. of pins 5 -pin Encoding A-coded Mechanical data Design Cubic			
Plug outlet Rear side Connection 1 Function Configuration interface Signal IN Signal OUT Voltage supply Type of connection Connector Thread size M12 Type Male Material Metal No. of pins 8 - pin Encoding A-coded Connection Connector Thread size M12 Function Connection to transmitter Type of connection Connection Type of connection M12 Function Connection M12 Type Female Material Metal No. of pins 5 - pin Encoding A-coded	Connection		
Connection 1 Function Configuration interface Signal IN Signal OUT Voltage supply Type of connection Connector Thread size M12 Type Male Material Metail No. of pins Encoding A-coded Connection 2 Function Connection to transmitter Type of connection Thread size M12 Function Connection to transmitter Type of connection Thread size M12 Type Female Material Metail No. of pins S - pin Encoding A-coded Connection Thread size M12 Type Female Material Metail No. of pins S - pin Encoding A-coded	Number of connections		
Function Configuration interface Signal IN Signal OUT Voltage supply Type of connection Connector Thread size M12 Type Male Material No. of pins Encoding A-coded Connection 2 Function Type of connection Connector Thread size M12 Function Connection to transmitter Type of connection Type of connection Connector Thread size M12 Type Female Material Metal No. of pins 5 -pin Encoding A-coded	Plug outlet	Rear side	
Signal IN Signal OUT Voltage supply Type of connection Thread size M12 Type Male Material No. of pins Encoding Connection 2 Function Type of connection Connector Thread size M12 Connection 2 Function Connector Type of connection Connector Thread size M12 Type Female Material Metal No. of pins 5 -pin Encoding A-coded Mechanical data Design Cubic	Connection 1		
Signal OUT Voltage supply Type of connection Thread size M12 Type Male Material No. of pins Encoding A-coded Connection 2 Function Connection Type of connection Connector Type of connection Type of connection Connector Type of connection Type of connection Connector Thread size M12 Type Female Material Metal No. of pins 5 -pin Encoding A-coded	Function	Configuration interface	
Type of connection Thread size M12 Type Male Material No. of pins Encoding A-coded Connection 2 Function Type of connection Connector Thread size M12 Type Female Material Metal No. of pins 5 -pin Encoding A-coded		Signal OUT	
Thread size M12 Type Male Material Metal No. of pins 8 - pin Encoding A-coded Connection 2 Function Connection to transmitter Type of connection Connector Thread size M12 Type Female Material Metal No. of pins 5 - pin Encoding A-coded		Voltage supply	
Type Male Material Metal No. of pins 8 -pin Encoding A-coded Connection 2 Function Connector Type of connection Thread size M12 Type Female Material Metal No. of pins 5 -pin Encoding A-coded	Type of connection	Connector	
Material Metal No. of pins 8 -pin Encoding A-coded Connection 2 Function Connection to transmitter Type of connection Thread size M12 Type Female Material Metal No. of pins 5 -pin Encoding A-coded Mechanical data Design Cubic	Thread size	M12	
No. of pins 8 -pin Encoding A-coded Connection 2 Function Connector Type of connection Connector Thread size M12 Type Female Material Metal No. of pins 5 -pin Encoding A-coded Mechanical data Design Cubic	Туре	Male	
Encoding A-coded Connection 2 Function Connection to transmitter Type of connection Connector Thread size M12 Type Female Material Metal No. of pins 5-pin Encoding A-coded Mechanical data Design Cubic	Material	Metal	
Function Connection to transmitter Type of connection Connector Thread size M12 Type Female Material Metal No. of pins 5 -pin Encoding A-coded Mechanical data Design Cubic	No. of pins	8 -pin	
Function Connection to transmitter Type of connection Connector Thread size M12 Type Female Material Metal No. of pins 5 -pin Encoding A-coded Mechanical data Design Cubic	Encoding	A-coded	
Type of connection Thread size M12 Type Female Material No. of pins Encoding Mechanical data Design Connector MH2 Female Female A-coded	Connection 2		
Thread size Type Female Material No. of pins Fncoding Mechanical data Design M12 Female Metal A-coded Cubic	Function	Connection to transmitter	
Type Female Material Metal No. of pins 5 -pin Encoding A-coded Mechanical data Design Cubic	Type of connection	Connector	
Material Metal No. of pins 5 -pin Encoding A-coded Mechanical data Design Cubic	Thread size	M12	
No. of pins 5 -pin Encoding A-coded Mechanical data Design Cubic	Туре	Female	
Encoding A-coded Mechanical data Design Cubic	Material	Metal	
Mechanical data Design Cubic	No. of pins	5 -pin	
Design Cubic	Encoding	A-coded	
Design Cubic			
	Mechanical data		
Dimension (W x H x I) 29 mm x 35.4 mm x 1.303 mm	Design	Cubic	
20 Hill X 00.4 Hill X 1,000 Hill	Dimension (W x H x L)	29 mm x 35.4 mm x 1,303 mm	
Housing material Metal , Aluminum	Housing material	Metal , Aluminum	
Lens cover material Plastic	Lens cover material	Plastic	
Net weight 1,500 g	Net weight	1,500 g	
Housing color Silver	Housing color	Silver	
Type of fastening Groove mounting	Type of fastening	Groove mounting	
Via optional mounting device		Via optional mounting device	
	Operation and display		
Type of display LED OLED display	Type of display		
Number of LEDs 2 Piece(s)	Number of LEDs	2 Piece(s)	

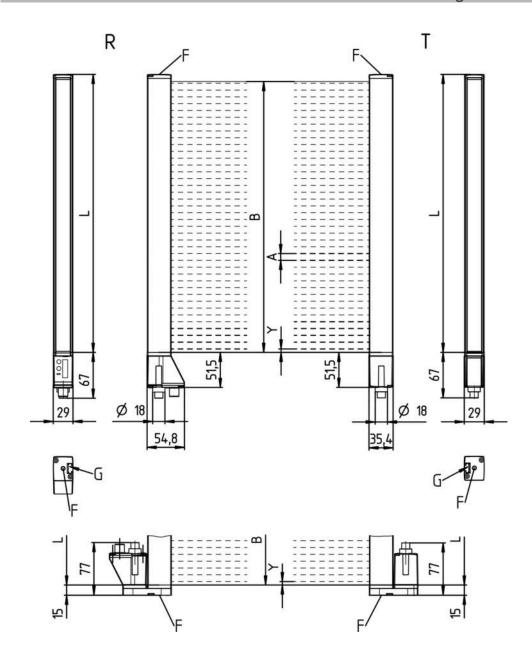


Type of configuration	Software			
	Teach-in			
Environmental data				
Ambient temperature, operation	-30 60 °C	-30 60 °C		
Ambient temperature, storage	-40 70 °C			
Certifications				
Degree of protection	IP 65			
Protection class	III			
Certifications	c CSA US			
Standards applied	IEC 60947-5-2			
Classification				
Customs tariff number	90314990			
eCl@ss 8.0 27270910				
eCl@ss 9.0	27270910	27270910		
ETIM 5.0	EC002549	EC002549		
ETIM 6.0	EC002549	EC002549		

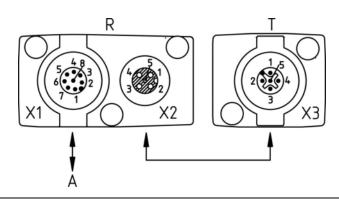
Dimensioned drawings

All dimensions in millimeters





- A Beam spacing 5 mm B Measurement field length 1280 mm
- F M6 thread
- G Fastening groove
- L Profile length 1288 mm
- T Transmitter
- R Receiver
- Y 2.5 mm



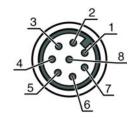


APWR / SW IN/OUT

Electrical connection

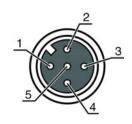
Connection 1		
Function	Configuration interface Signal IN Signal OUT Voltage supply	
Type of connection	Connector	
Thread size	M12	
Туре	Male	
Material	Metal	
No. of pins	8 -pin	
Encoding	A-coded	

Pin	Pin assignment
1	V+
2	101
3	GND
4	IO-Link
5	102
6	103
7	IO4
8	GND



Connection 2		
Function	Connection to transmitter	
Type of connection	Connector	
Thread size	M12	
Туре	Female	
Material	Metal	
No. of pins	5 -pin	
Encoding	A-coded	

Pin	Pin assignment
1	FE/SHIELD
2	V+
3	GND
4	RS 485 Tx+
5	RS 485 Tx-





Operation and display

LEDs

LED	Display	Meaning
1	Green, continuous light	Operational readiness
	Green, flashing	Teach / error
		Measurement frequency display
2	Yellow, continuous light	Light path free, with function reserve
	Yellow, flashing	No function reserve
	Off	Object detected

Suitable transmitters

Part no.	Designation	Article	Description
50119464	CML720i- T05-1280.R-M12	Light curtain transmitter	Operating range: 0.1 3.5 m Connection: Connector, M12, Rear side, 5 -pin

Part number code

Part designation: CML7XXi-YZZ-AAAA.BCCCDDD-EEEFFF

CML	Operating principle: Measuring light curtain	
7XXi	Series: 720i: 720i series 730i: 730i series	
Υ	Device type: T: transmitter R: receiver	
ZZ	Beam spacing: 05: 5 mm 10: 10 mm 20: 20 mm 40: 40 mm	
AAAA	Measurement field length [mm], dependent on beam spacing	
В	Equipment: A: connector outlet, axial R: rear connector outlet	
ccc	Interface: L: IO-Link /CN: CANopen /PB: PROFIBUS /PN: PROFINET /CV: Analog current and voltage output /D3: RS 485 Modbus	
DDD	Special equipment: -PS: Power Setting	
EEE	Electrical connection: M12: M12 connector	
FFF	-EX: Explosion protection:	

N	_	40
14	U	LE

A list with all available device types can be found on the Leuze electronic website at www.leuze.com.



Notes

Observe intended use!

- · This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- · Only use the product in accordance with its intended use.

For UL applications:

- · For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).
- These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/CYJV7 or PVVA/PVVA7)

Accessories

Connection technology - Connection cables

Part no.	Designation	Article	Description
50135128	KD S-M12-8A- P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Connection technology - Interconnection cables

Part no.	Designation	Article	Description
50129781	KDS DN-M12-5A- M12-5A-P3-050	Interconnection cable	Suitable for interface: IO-Link, DeviceNet, CANopen Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 5 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Mounting technology - Mounting brackets

Part no.	Designation	Article	Description
50142900	BT 700M.5-2SET	Mounting device set	Contains: 2x mounting brackets, 1 teach template, 4 M6 x 10 screws Design of mounting device: Bracket mounting Fastening, at system: Through-hole mounting, T slotted hole Mounting bracket, at device: Screw type, Sliding block Type of mounting device: Rigid Material: Steel

Leuze electronic GmbH + Co. KG, In der Braike 1, 73277 Owen Phone: +49 7021 573-0, Fax: +49 7021 573-199



Mounting technology - Swivel mounts

	Part no.	Designation	Article	Description
EE.	429046	BT-2R1	set	Contains: 2x BT-R swivel mount, 1 cylinder for mounting on the light curtain Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic

	Part no.	Designation	Article	Description
166	50121098	SET MD12-US2-IL1.1 + Zub.		Interface: USB Connections: 2 Piece(s) Degree of protection: IP 20

Services

Part no.	Designation	Article	Description
S981001	CS10-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: No mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.
S981005	CS10-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.

Note

A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page.