



the sensor people





Multiple light beam safety device receiver





Part no.: 66534301 MLD510-R4M/A









Figure can vary

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Technical data

Basic data		
Series	MLD 500	
Device type	Receiver	
Special design		
Special design	Integrated muting indicator Integrated status indicator	
	megrated status mulcator	
Frankling		
Functions Functions	Automatic restart	
Reflective element for laser alignment aid	No	
Integrated muting indicator	Yes	
- Integrated muting indicator	165	
Characteristic parameters	4 JEO/EN 04400	
Type	4 , IEC/EN 61496	
SIL	3 , IEC 61508	
SILCL Performance Level (PL)	3 , IEC/EN 62061	
Performance Level (PL)	e , EN ISO 13849-1	
MTTFd	204 years , EN ISO 13849-1	
PFH _D	6.6E-09 per hour	
Mission time T _M	20 years , EN ISO 13849-1	
Category	4 , EN ISO 13849	
Optical data		
Number of beams	4 Piece(s)	
Beam spacing	300 mm	
Beam spacing	300 mm	
Beam spacing Electrical data	300 mm	
	300 mm	
Electrical data	300 mm 26.5 31.6 V	
Electrical data Performance data		
Electrical data Performance data Supply voltage UB	26.5 31.6 V	
Electrical data Performance data Supply voltage UB Current consumption from AS-i circuit	26.5 31.6 V	
Electrical data Performance data Supply voltage UB	26.5 31.6 V	
Electrical data Performance data Supply voltage UB Current consumption from AS-i circuit Timing	26.5 31.6 V 140 mA	
Electrical data Performance data Supply voltage UB Current consumption from AS-i circuit Timing Response time	26.5 31.6 V 140 mA	
Electrical data Performance data Supply voltage UB Current consumption from AS-i circuit Timing Response time	26.5 31.6 V 140 mA	
Electrical data Performance data Supply voltage UB Current consumption from AS-i circuit Timing Response time Restart delay time	26.5 31.6 V 140 mA 30 ms 100 ms	
Electrical data Performance data Supply voltage UB Current consumption from AS-i circuit Timing Response time Restart delay time Interface Type	26.5 31.6 V 140 mA	
Electrical data Performance data Supply voltage UB Current consumption from AS-i circuit Timing Response time Restart delay time	26.5 31.6 V 140 mA 30 ms 100 ms	
Electrical data Performance data Supply voltage UB Current consumption from AS-i circuit Timing Response time Restart delay time Interface Type AS-i	26.5 31.6 V 140 mA 30 ms 100 ms AS-Interface Safety at Work	
Electrical data Performance data Supply voltage UB Current consumption from AS-i circuit Timing Response time Restart delay time Interface Type AS-i Function	26.5 31.6 V 140 mA 30 ms 100 ms AS-Interface Safety at Work Process S-7.B.1	
Electrical data Performance data Supply voltage UB Current consumption from AS-i circuit Timing Response time Restart delay time Interface Type AS-i Function AS-i profile Slave address	26.5 31.6 V 140 mA 30 ms 100 ms AS-Interface Safety at Work	
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Electrical data Performance data Supply voltage UB Current consumption from AS-i circuit Timing Response time Restart delay time Interface Type AS-i Function AS-i profile Slave address Cycle time acc. to AS-i specifications	26.5 31.6 V 140 mA 30 ms 100 ms AS-Interface Safety at Work Process S-7.B.1 131 programmable, default=0	
Electrical data Performance data Supply voltage UB Current consumption from AS-i circuit Timing Response time Restart delay time Interface Type AS-i Function AS-i profile Slave address	26.5 31.6 V 140 mA 30 ms 100 ms AS-Interface Safety at Work Process S-7.B.1 131 programmable, default=0	



Connection 1		
Type of connection	Connector	
Function	Machine interface	
Thread size	M12	
Material	Metal	
No. of pins	5 -pin	

Mechanical data	
Dimension (W x H x L)	52 mm x 1,000 mm x 64.7 mm
Housing material	Metal , Aluminum
Lens cover material	Plastic / PMMA
Material of end caps	Diecast zinc
Net weight	2,200 g
Housing color	Yellow, RAL 1021
Type of fastening	Groove mounting Swivel mount

Operation and display	
Type of display	Integrated muting indicator LED
Number of LEDs	2 Piece(s)

Environmental data		
Ambient temperature, operation	-30 55 °C	
Ambient temperature, storage	-40 75 °C	
Relative humidity (non-condensing)	0 95 %	

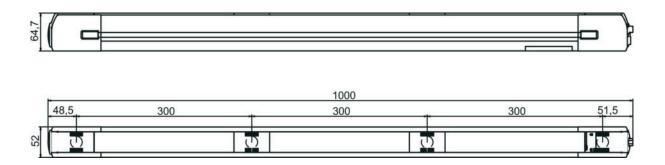
Certifications	
Degree of protection	IP 67
Protection class	III
Certifications	c CSA US c TÜV NRTL US TÜV Süd
US patents	US 6,418,546 B US 7,741,595 B

Classification		
Customs tariff number	85365019	
eCl@ss 8.0	27272703	
eCl@ss 9.0	27272703	
ETIM 5.0	EC001832	
ETIM 6.0	EC001832	

Dimensioned drawings

All dimensions in millimeters

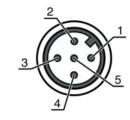




Electrical connection

Connection 1	
Type of connection	Connector
Function	Machine interface
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Pin	Pin assignment	Conductor color
1	AS-i+	Brown
2	n.c.	White
3	AS-i-	Blue
4	n.c.	Black
5	n.c.	Gray



Operation and display

LEDs

LED	Display	Meaning
1	Red, continuous light	OSSD off.
	Green, continuous light	OSSD on
	Red, flashing, 1 Hz	External error
	Red, flashing, 10 Hz	Internal error
	Green, flashing, 1 Hz	Weak signal, device not optimally aligned or soiled.
2	Yellow, continuous light	Start/restart interlock locked.
	Off	No voltage on AS-i cable.
	Red, continuous light	AS-i slave not communicating with AS-i master
	Yellow, flashing	AS-i slave has invalid address 0
	Red/green, flashing alternately	AS-i slave device error or AS-i connection defective
	Green, continuous light, flashing red at the same time	Periphery error
	Green, continuous light	AS-i slave communicating with AS-i master



Suitable transmitters

Part no.	Designation	Article	Description
66501301		Multiple light beam safety device transmitter	Operating range: 0.5 50 m Number of beams: 4 Piece(s) Beam spacing: 300 mm Type of interface: AS-Interface Safety at Work Connection: Connector, M12, Metal, 5 -pin

Part number code

Part designation: MLDxyy-zab/t

MLD	Multiple light beam safety device
Х	Series: 3: MLD 300 5: MLD 500
уу	Function classes: 00: transmitter 10: automatic restart 12: external testing 20: EDM/RES 30: muting 35: timing controlled 4-sensor muting
Z	Device type: T: transmitter R: receiver RT: transceiver xT: transmitter with high range xR: receiver for high range
а	Number of beams
b	Option: L: integrated laser alignment aid (for transmitter/receiver) M: integrated status indicator (MLD 320, MLD 520) or integrated status and muting indicator (MLD 330, MLD 335, MLD 510/A, MLD 530, MLD 535) E: connection socket for external muting indicator (AS-i models only)
/t	Safety-related switching outputs (OSSDs), connection technology: -: transistor output, M12 plug A: integrated AS-i interface, M12 plug, (safety bus system)

Note	
A list with all available device types can be found on the Leuze electronic website at www.leuze.com.	

Accessories

Connection technology - Connection cables

Part no.	Designation	Article	Description
50133859	KD S-M12-5A- P1-020	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR

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Part no.	Designation	Article	Description
50136146	KD S-M12-5A- P1-250	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 10,000 mm Sheathing material: PVC

Mounting technology - Swivel mounts

Part no.	Designation	Article	Description
560340	BT-SET-240BC	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 240° Material: Metal
540350	BT-SET-240BC-E	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 240° Material: Metal, Plastic

Services

Part no.	Designation	Article	Description
S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.

Note

A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page.