

## SVUC boring bar solid carbide positive, right-hand

For longitudinal and copy turning with VC indexable insert

**ATORN**<sup>®</sup>

### Application

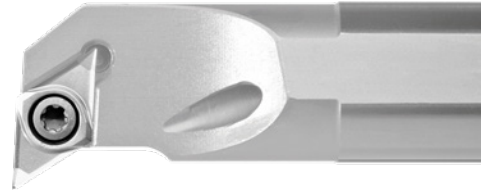
For longitudinal and copy turning with VC indexable insert 35°.

### Version

- Precision-made boring bar, **solid carbide**, with internal cooling, type V, attack angle 93°, tip angle 35°, clearance angle 7°

### Advantage

- Very narrow geometry optimised for contour-turning work
- Positive body geometry ensures low cutting forces
- Extremely high rigidity and very good cut quality due to solid carbide base material



<b>Art. No.</b>	<b>17849 082</b>
<b>ISO name</b>	E 25 S SVUC R/L 11
<b>Min. bore diameter</b>	31.5 mm
<b>Shaft diameter</b>	25 mm
<b>Cutting edge height</b>	11.5 mm
<b>Clearance length</b>	25.5 mm
<b>Length</b>	250 mm
<b>Clamping surface height</b>	23 mm
<b>Programming size</b>	17 mm
<b>Suitable for indexable inserts</b>	VC.. 1103..
<b>Tool design</b>	Right

### EAN-Code

4050293347494