Surface chuck (Weldon)
In accordance with ISO 7388-1 (DIN 69871) with resealable cooling duct bores



# Application:

for clamping tools with straight shanks and clamping surfaces in line with DIN 1835 B.

## **Execution:**

- All tapers and tolerances are precision-ground.
- Taper tolerance AT3.
- Strength HRC 57-60.
- Core strength 1,000-1,200 N/mm<sup>2</sup>.
- KKB= resealable coolant bores

## Advantage:

• Prevents the tool from slipping while maintaining high concentricity.

1x surface chuck (Weldon) in accordance with ISO 7388-1 (DIN 69871) with resealable cooling duct bores.

Art. no.	23157 326
Brand	ORION
Manufacturer Part Number	23157326
Tool holding device	SK 40
Clamping diameter	25 mm
Projecting length	160 mm
Outer diameter	65 mm
Coolant supply	KKB
Balancing quality	G 2.5 at 25 rpm
Form	AD/AF
Thread dimension	M18 x 2
Gross Weight	3.946 kg
Product Group	2AV



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