

Shrink-fit chucks 3°

In accordance with ISO 12164 (DIN 69893); slim version

diebold

Application:

For clamping tools with a straight shank.

Execution:

- Slim version for tool mould making.
- Concentricity tolerance of hollow shank taper for location hole $d1 < 0.003$ mm.
- Oxidation-free coating to prevent corrosion during dry machining and to prevent discoloration during shrinking.
- Clamping diameter for h6 shank tolerance.
- Required for internal cooling supply coolant transfer pipe no. 23715.

Delivery:

1x shrink-fit chuck 3° in accordance with ISO 12164 (DIN 69893); slim version.



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| Art. no. | 23421 642 |
| Brand | DIEBOLD |
| Manufacturer Part Number | 72.575.501.045 |
| Tool holding device | HSK 63 |
| Clamping diameter | 4 mm |
| Projecting length | 130 mm |
| Outer diameter | 20 mm |
| Tapered diameter | 10 mm |
| Length | 100 mm |
| Clamp in depth | 20 mm |
| Max. adjustment travel | 5 mm |
| Concentricity tolerance | 0.003 mm |
| Coolant supply | Internal axial |
| Balancing quality | G 2.5 at 25 rpm |
| Gross Weight | 0.809 kg |
| Product Group | 297 |