## **DATA SHEET: HIGH IMPACT POLYSTYRENE**

	Method / Unit			Test result
GENERAL PROPERTIES				
Density (Sg)		g/cm <sup>3</sup> °C		1.06
Vicat softening point	ISO 306	°C		90
Heat distortion temperature	ISO 75	°C		82
MECHANICAL PROPERTIES				
Tensile strength	ISO 527	MPa		25
Flexural strength	ISO 178	MPa		42
Elongation at break	<b>ISO 527</b>	%		50
Tensile modulas	ISO 527	Mpa		1800
Charpy notched Impact strength 23°C	ISO 179	kj/m²		10
Mould shrinkage (Linear)		%		0.4 - 0.7
Forming Temperature		oC		120 - 140
FIRE PROPERTIES				
Flammability rating	UL94			HB

Flammability rating