

Centre clamping device RZM

Ideal for 3-axis and 5-axis machine tools



Application:

The RZM centre clamping device is ideal for 3-5-axis machining centres; without additional packing or special jaws it clamps the workpiece securely and with a minimal interference contour.

Execution:

- Hardened and ground steel base body.
- Upper clamping jaws can be clamped inside each other.
- Ideal guide ratio of jaws thanks to patented guide system, enabling a very large clamping width.
- SKB claw jaws with a clamping depth of 2.5 mm allow unmachined and sawn parts with a maximum strength of up to 900 N/mm² to be clamped and embossed in one step.
- Flat jaw range, compatible with Röhm RKE NC compact clamps.

Advantage:

- Simple operation with exemplary accessibility.
- Consistent clamping force in every clamping procedure.
- Very few interference contours and extremely compact design.
- High repeat accuracy when used with torque wrench.

Delivery:

1x RZM centre clamping device with hand crank and SKB claw jaws



Art. no.	28762 125
Brand	RÖHM
Manufacturer Part Number	178911
Design	Short
Jaws width	125 mm
Min./max. clamping width	23-142 mm
Jaws height	2.5 mm
Height	196.5 mm
Body length	180 mm
Max. length	218 mm
Max. tightening torque	150 Nm
Tension force	25 kN
Repeat accuracy	0.02 mm
Weight	17.4 kg
Gross Weight	19.500 kg
Product Group	284

EAN

4019208245539

