

Hand taps M DIN 352 HSS, ground

Set: 3-piece
 Taper tap: 5 - 6-thread chamfer
 Second tap: 4 - 5-thread chamfer
 Final tap: 2 - 3-thread chamfer
 Thread: metric, DIN ISO 13
 Flanks: relief-ground
 Tolerance: ISO 2 / 6H
 Surface: bright
 Right-hand cutting

For through threads and bottoming threads in unalloyed or low-alloyed steels up to 800 N/mm² strength, malleable cast iron and non-ferrous metals. The thread is cut in three operations.

Also available individually
 Taper tap: Article no. -1
 Second tap: Article no. -2
 Final tap: Article no. -3

Packing unit:
 Set in plastic pack



Nominal thread size	Pitch mm	Thread core hole mm	Total length mm	Thread length mm	Article no.	Price set €
M 1	0,25	0,75	32,0	5,5	230 010	
M 1,2	0,25	0,95	32,0	5,5	230 012	
M 1,4	0,30	1,10	32,0	7,0	230 014	
M 1,6	0,35	1,25	32,0	7,0	230 016	
M 1,7	0,35	1,35	32,0	8,0	230 017	
M 1,8	0,35	1,45	32,0	8,0	230 018	
M 2	0,40	1,60	36,0	8,0	230 020	
M 2,2	0,45	1,75	36,0	9,0	230 022	
M 2,3	0,40	1,90	36,0	9,0	230 023	
M 2,5	0,45	2,10	40,0	8,0	230 025	
M 2,6	0,45	2,10	40,0	8,0	230 026	
M 3	0,50	2,50	40,0	10,0	230 030	
M 3,5	0,60	2,90	45,0	12,0	230 035	
M 4	0,70	3,30	45,0	12,0	230 040	
M 4,5	0,75	3,70	50,0	16,0	230 045	
M 5	0,80	4,20	50,0	13,0	230 050	
M 6	1,00	5,00	50,0	15,0	230 060	
M 7	1,00	6,00	50,0	16,0	230 070	
M 8	1,25	6,80	56,0	18,0	230 080	
M 9	1,25	7,80	63,0	22,0	230 090	
M 10	1,50	8,50	70,0	24,0	230 100	
M 11	1,50	9,50	70,0	24,0	230 110	
M 12	1,75	10,20	75,0	29,0	230 120	
M 14	2,00	12,00	80,0	30,0	230 140	
M 15	2,00	13,00	80,0	32,0	230 150	
M 16	2,00	14,00	80,0	32,0	230 160	
M 18	2,50	15,50	95,0	40,0	230 180	
M 20	2,50	17,50	95,0	40,0	230 200	
M 22	2,50	19,50	100,0	40,0	230 220	
M 24	3,00	21,00	110,0	45,0	230 240	
M 27	3,00	24,00	110,0	50,0	230 270	
M 30	3,50	26,50	125,0	56,0	230 300	
M 33	3,50	29,50	125,0	56,0	230 330	
M 36	4,00	32,00	150,0	63,0	230 360	
M 39	4,00	35,00	150,0	63,0	230 390	
M 42	4,50	37,50	150,0	63,0	230 420	
M 45	4,50	40,50	160,0	70,0	230 450	
M 48	5,00	43,00	180,0	75,0	230 480	
M 52	5,00	47,00	180,0	75,0	230 520	

Emphasised articles are new additions.