

## Solid carbide quarter circle milling cutter for interchangeable head system

4 cutting edges, TiAlN-coated

**ATORN**<sup>®</sup>

### Application

For producing radii on machining centres and CNC machines.

### Execution

- Solid carbide ultra-fine grain
- Type N
- TiAlN-coated



Application	Steel (N/mm <sup>2</sup> )			Stainless steel		Alu		Brass		Bronze		Plas-tics	Graphite G(C)FK	GG(G) GjMW	Titan-alloy	Nickel-alloy	Super-alloy	Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long							<55 HRC	<65 HRC
	170	120	110	110				290	310	290	310			140					

<b>Art. No.</b>	<b>16983 217</b>
<b>Cutting material</b>	VHM
<b>Surface</b>	TiAlN
<b>Type</b>	N
<b>Number of cutting edges</b>	4 PCS
<b>Radius</b>	4 mm
<b>Min. cutting edge diameter</b>	16 mm
<b>Max. cutting edge diameter</b>	8 mm
<b>Length</b>	21 mm
<b>fz steel 1000</b>	0.08 mm

### EAN-Code

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