

## Hydraulic gripper

Without counterbalance unit for workpiece handling in the machine tool



### Application:

The gripper performs fully automatic workpiece replacement during the machining process on a machine tool. The change is performed from the machine tool of the milling machine and facilitates workpiece handling between the parts storage and clamping device.

It is actuated by coolant, which is routed through the machine spindle. The gripper closes hydraulically and opened using spring force.

### Execution:

- Max. permissible rotation speed: 20 [rpm].
- Suitable for Weldon mounting and hydraulic expansion chucks.
- Designed for ambient temperatures between 0°C and 60°C.
- Transport of workpieces up to max. 8 kg.
- Available in two versions for workpiece sizes up to max. 50 mm or max. 70 mm.

### Advantage:

- The gripping force can easily be adjusted using inductors and adapted to the respective requirements of the workpiece in this way.
- Easily exchangeable gripper inserts for handling different workpiece geometries.
- Easy implementation of unmanned shifts and therefore higher machine utilisation and greater flexibility.
- Considerably reduced setup times for small to medium-sized batches.

### Delivery:

1x hydraulic gripper with counterbalance unit.



<b>Art. no.</b>	<b>27000 014</b>
<b>Brand</b>	AMF
<b>Manufacturer Part Number</b>	560829
<b>Min./max. operating pressure</b>	35-40 bar
<b>Stroke length</b>	23 mm
<b>Force range</b>	250-1000 N
<b>Diameter</b>	80 mm
<b>Diameter 2</b>	16 mm
<b>Interference circle</b>	97.5 mm
<b>Length</b>	53 mm
<b>Length 2</b>	50 mm
<b>Expansion length</b>	100 mm
<b>Weight</b>	1.82 kg
<b>Gross Weight</b>	1.830 kg
<b>Product Group</b>	2AW

### EAN

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