

Subland stepped drill bit type N HSS, medium quality grade

For 180° cylinder head screws

ORION[®]

Application:

For through holes in accordance with DIN EN 20273 and screw head countersinking 180° in accordance with DIN 974-1, series 1. For screws in accordance with DIN 69 12, 7984, 34821, DIN EN ISO 1207, 4762, 14579, 14580



Execution:

- Drill and countersink step with independent chip grooves and drill heels; regrinding does not affect the profile

Advantage:

- precise alignment of drill diameter and countersink diameter, lower process costs
- universal use, therefore tool costs are reduced to a minimum and user flexibility is increased

Art. no.	11115 012
Brand	ORION
Manufacturer Part Number	11115012
Cutting material	HSS
Surface	Vaporised
Type	N
Angle of the tip	118 Degree
Coolant supply	External
Tool holding device	Morse taper shank
Suitable for screw thread	M12
Pilot hole diameter	13.5 mm
Spot-facer diameter	20 mm
Pilot hole length	27 mm
Chip flute length	140 mm
Length	238 mm
Morse taper size	MK 2
f steel 700	0.16 mm/r
DIN	8377
Gross Weight	0.320 kg
Product Group	1AR

EAN

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