

## Miniature cutting insert, type AC HW56 15

for chamfering and longitudinal internal boring

**ATORN**<sup>®</sup>

### Application

For chamfering and longitudinal internal boring in the material groups of steel and (stainless steel) with low to high cutting speeds and medium cutting conditions.

### Version

- solid carbide cutting insert, 90° chamfer angle with inner cooling

### Advantage

- very hard cemented carbide type ensures low wear
- universal geometry for chamfering and longitudinal internal boring
- extremely sharp cutting edges ensure cutting with process reliability



<b>Art. no.</b>	<b>17127 184</b>
<b>ISO name</b>	AC
<b>Shaft diameter</b>	4 mm
<b>Length</b>	51 mm
<b>Clearance length</b>	15 mm
<b>Radius</b>	0.2 mm
<b>Programming size</b>	1.7 mm
<b>Programming size 2</b>	0.8 mm
<b>Edge depth</b>	0.4 mm
<b>Min. bore diameter</b>	4.1 mm
<b>Machining direction</b>	Right
<b>Carbide type</b>	HW56 15
<b>Material to be processed</b>	Stainless steel, Non-ferrous metal

### EAN-Code

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