

Flat spiral lathe chuck DURO-M ISO 702-2 DIN 55029

Hand chuck, (Camlock) with stud bolt



Application:

The Duro-M is a manually operated rotary lathe chuck with spiral ring and through hole. It is mainly used on conventional lathes for machining turned parts.

Execution:

- Chuck body (and all other components) made of steel
- Centric clamping
- High clamping force
- High concentricity
- Optimised for weight and mass inertia
- Minimum interference contour
- Three-jaw lathe chuck
- The Duro-M is also available with double jaw guide as an option.

Advantage:

- Workpieces with different clamping diameters can be clamped very quickly and without repositioning the jaws.
- Control edge
- Use on conventionally clamping, horizontal and vertical lathes as well as milling machines, rotary tables and dividers.

Delivery:

Ref. no. 22386200-211 Scroll lathe chuck 3-jaws with drilling and turning jaws.
The matching chuck key is included in the scope of delivery.



Art. no.	22386 204
Brand	RÖHM
Manufacturer Part Number	185437
Outer diameter	200
Number of jaws	3 PCS
DIN	55029
ISO	702-2
Taper shank size	6
Max. clearance hole	55 mm
Pitch circle diameter	133.4 mm
Centring diameter	106.4 mm
Clearance hole	55 mm
Height	81.2 mm
Length	26.7 mm
Length 2	69 mm
Height 2	74.5 mm
Max. rotation speed	4000
Tension force	55 kN
Max. torque	140 Nm
Square width	11 mm
Weight	17.018 kg
Gross Weight	17.018 kg
Product Group	203

EAN

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