

Weldon surface chucks

in accordance with ISO 7388-1

ATORN[®]

Application

For clamping tools with straight shank and clamping surface in accordance with DIN 1835 B.

Version

- Alloyed case-hardened steel with tensile strength at the core of at least 950 N/mm²
- Case-hardened HRC 60 ± 2 (HV 700 ± 50), hardness depth 0.8 mm ± 0.2 mm
- Taper angle tolerance quality < AT3 in accordance with DIN 7187 and DIN 2080
- Concentricity of the tool chuck, internal taper to the clamping diameter ≤ 0.005 mm
- All functional surfaces machined

Delivery

Supplied with clamping screw



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|-----------------------------------|------------------|
| Art. no. | 23157 832 |
| Tool holding device | SK 40 |
| Clamping diameter | 40 mm |
| Projecting length | 120 mm |
| Outer diameter | 80 mm |
| Clearance length to collar | 101 mm |
| Length 2 | 30 mm |
| Balancing quality | G 2.5 at 25 rpm |
| Form | AD/AF |

EAN-Code

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