

**HDC insert  
HDC HQ 8 FC**

**Weidmüller Interface GmbH & Co. KG**  
 Klingenbergstraße 16  
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 Germany  
 Fon: +49 5231 14-0  
 Fax: +49 5231 14-292083  
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A small size but quite big. The electrical values speak for themselves. Proven HE crimp contacts can also be used here.

Pole count: **8 (+PE)**

Rated current: **16 A**

Rated voltage: **500 V**

Nominal voltage acc. to UL/CSA: **600 V AC/DC**

Crimp connection

**General ordering data**

Type	HDC HQ 8 FC
Order No.	<a href="#">1919980000</a>
Version	HDC insert, Female, 500 V, 16 A, No. of poles: 8, Crimp connection, Size: HQ
GTIN (EAN)	4032248557950
Qty.	1 pc(s).

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**Technical data**
**Dimensions and weights**

Length	41.6 mm	Length (inches)	1.638 inch
Width	22.4 mm	Width (inches)	0.882 inch
Height	38.5 mm	Height (inches)	1.516 inch
Net weight	17 g		

**Temperatures**

Limit temperature	-40 °C ... 125 °C
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**Dimensions**

Height of socket	38.5 mm	Total length base	41.6 mm
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**General data**

Insulating material	PC glass-fibre reinforced (UL-listed and railway-certified)	Insulating material group	IIIa
Insulation resistance	$10^{10} \Omega$	Material	Copper alloy
No. of poles	8	Plugging cycles, gold	$\geq 500$
Plugging cycles, silver	$\geq 500$	Pollution severity	3
Rated current (DIN EN 61984)	16 A	Rated impulse voltage (DIN EN 61984)	6 kV
Rated voltage (DIN EN 61984)	500 V	Rated voltage according to UL/CSA	600 V AC/DC
Series	HQ	Size	HQ
Surface finish	Silver passivated, gold	Type	Female
UL 94 flammability rating	V-0	Volume resistance	$\leq 2m\Omega$

**Connection data PE**

Connection type PE	Crimp connection	Rated cross-section	4 mm <sup>2</sup>
Stripping length PE connection	7.5 mm	Wire connection cross section, finely stranded, max.	4 mm <sup>2</sup>
Wire connection cross-section, finely stranded, min.	0.5 mm <sup>2</sup>	Wire cross section, AWG (PE), max.	AWG 12
Wire cross section, AWG (PE), min.	AWG 20		

**Version**

Conductor cross-section, max.	4 mm <sup>2</sup>	Conductor cross-section, min.	0.5 mm <sup>2</sup>
Material	Copper alloy	Size	HQ
Stripping length, rated connection	7.5 mm	Surface finish	Silver passivated, gold
Type of connection	Crimp connection	Volume resistance	$\leq 2m\Omega$
Wire connection cross section AWG, max.	AWG 12	Wire connection cross section AWG, min.	AWG 20
Wire connection cross section, finely stranded, max.	4 mm <sup>2</sup>	Wire connection cross-section, finely stranded, min.	0.5 mm <sup>2</sup>

**Classifications**

ETIM 3.0	EC001121	ETIM 4.0	EC000438
ETIM 5.0	EC000438	ETIM 6.0	EC000438
UNSPSC	30-21-18-01	eClass 5.1	27-14-34-19
eClass 6.2	27-26-12-04	eClass 7.1	27-44-02-05
eClass 8.1	27-44-02-05	eClass 9.0	27-44-02-05
eClass 9.1	27-44-02-05		

Creation date July 2, 2018 10:58:34 AM CEST

**Data sheet**

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**Technical data**

**Product information**

Descriptive text technical data	Earth with same conductor cross-sections as crimp connections via plug and socket contact.
Descriptive text accessories	Accessories, see chapter J - Tools, see chapter K

**Approvals**

Approvals



ROHS Conform

**Downloads**

Brochure/Catalogue	<a href="#">CAT 3 HDC.17/18 EN</a> <a href="#">FL FIELDWIRING EN</a>
Engineering Data	<a href="#">EPLAN, WSCAD</a>

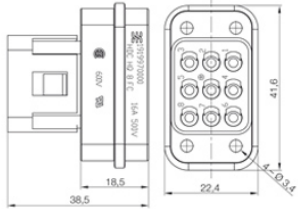
**Data sheet**

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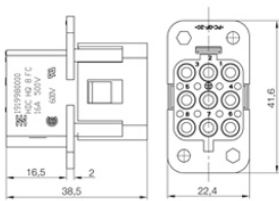
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**Drawings**

Shift



Pushed



# Tightening torques and screwing tools

Screw size	Connector type	Dia. tightening torque in Nm	Recommended blade inserts and AF size for hexagon socket
<b>M 2.5</b>	<b>Signal contacts</b>		
	S 6/6	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	S 6/12	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
<b>M 2.9 x 0.5</b>	<b>Fastening screws</b>		
	HQ 4/2	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
	HQ 8	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
	HQ 17	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
<b>M 3</b>	<b>Contact screws</b>		
	HA 3	0.5 - 0.55	SD 0.5 x 3.0 mm
	HA 4	0.5 - 0.55	SD 0.5 x 3.0 mm
	HA 10 bis HA 48	0.5 - 0.55	SD 0.6 x 3.5 mm or PH0
	HE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	HVE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	<b>Signal contacts:</b>		
	S 4/2	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	S 4/8	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	<b>PE connection via female contact</b>		
	S 4	0.5 - 0.8	SD 0.6 x 3.5 mm
	ConCept modular frame, metal	0.5 - 0.55	SD 0.6 x 3.5 mm
	<b>PE terminal</b>		
	HQ 5	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm
	HQ 7	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm
	<b>Fastening screws</b>	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	<b>Guide pin</b>	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	<b>Guide bush</b>	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	<b>Coding pins</b>	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	<b>M 4</b>	<b>Contact screws</b>	
HSB		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
<b>PE connection via male contact</b>			
S 4		0.5 - 0.8	SD 0.6 x 3.5 mm
ConCept modular frame, metal		1.2 - 1.5	SD 0.6 x 3.5 mm
<b>PE terminal</b>			
HA		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
HE		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
HEE		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
HVE		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
HD		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
HDD		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
S 6/6 (for signal contacts)		1.2 - 1.5	0.8 x 4 mm or PZ1
ConCept modular frame, plastic		1.2 - 1.5	0.8 x 4 mm or PZ1
<b>M 5</b>		<b>PE terminal</b>	
	HSB	2 - 2.5	SD 1 x 5.5 mm or PZ2
	S 4/0 (Screw connection)	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/0 (Axial screw connection)	2 - 2.5	SD 0.8 x 4 mm or PZ 2
	S 4/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/8	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 6/12	2 - 2.5	SD 0.8 x 4 mm or PZ 2
	S 6/36	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 8/24	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 12/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	<b>M 6</b>	<b>Power contacts</b>	
S 4/0 (Screw connection)		1.2 (1.5 mm <sup>2</sup> ) / 2 (2.5 mm <sup>2</sup> ) / 3 (4-16 mm <sup>2</sup> )	SD 0.8 x 4 mm
S 4/2		1.2 (1.5 mm <sup>2</sup> ) / 2 (2.5 mm <sup>2</sup> ) / 3 (4-16 mm <sup>2</sup> )	SD 0.8 x 4 mm
S 4/8		1.2 (1.5 mm <sup>2</sup> ) / 2 (2.5 mm <sup>2</sup> ) / 3 (4-16 mm <sup>2</sup> )	SD 0.8 x 4 mm
<b>M 7 x 0.75</b>	<b>Power contacts</b>		
	S 4	1.1 - 1.7	SW 2
	S 6/6 (+ PE)	6 - 8	SW 4
<b>M 8 x 0.75</b>	<b>Power contacts</b>		
	S 6/12	1.1 - 1.7	SW 2
	S 8/0 (+ PE)	6 (10-16 mm <sup>2</sup> ) - 7 (25 mm <sup>2</sup> )	SW 4
<b>M10 x 1</b>	<b>Power contacts</b>		
	S 4/0 (Axial connection)	2 - 3	SW 3

Increasing the tightening torque does not improve the contact resistance. The stated torque settings offer optimal mechanical, thermal and electrical conditions. Exceeding the recommended values may even damage the conductor and terminal.