

Miniature cutting insert type AT HC5640

For longitudinal inside boring

ATORN[®]



Application

For longitudinal inside boring in steel, (stainless steel), cast iron and non-ferrous metals material groups at low cutting speeds or in unfavourable cutting conditions.

Version

- Solid carbide cutting insert with 96° attack angle with internal cooling

Advantage

- Robust cemented carbide grade for a broad application range
- Stable geometry optimised for longitudinal internal boring machining
- Ideal for use with low-performance machines and unstable cutting conditions

Art. no.	17119 246
Shaft diameter	3 mm
ISO name	AT
Length	39 mm
Clearance length	6 mm
Radius	0.1 mm
Programming size	0.7 mm
Min. bore diameter	1.5 mm
Machining direction	Left
Carbide type	HC5640
Material to be processed	Steel, Stainless steel, Non-ferrous metal, Cast metal

EAN-Code

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