Thread boring bar, internal, left, with internal cooling for holding thread turning inserts for internal machining

Application

For female thread machining for thread turning inserts.

Version

 $\hfill \ensuremath{\,^\circ}$ precision-engineered steel support, burnished and hardened, with 1.5 $^\circ$ pitch angle

Advantage

- top-quality and wear-resistant steel support with high-strength clamping screw
- precision-engineered insert seat provides extremely precise threads and excellent finish quality
- internal cooling for excellent process reliability and good chip removal

Art. No.	17747 340
ISO name	SIR/L 0016 P16B
Suitable for indexable insert size	16
Min. bore diameter	19 mm
Cutting edge diameter	16 mm
Shaft diameter	20 mm
Length	170 mm
Programming size	11.7 mm
Immersion depth	40 mm
Coolant supply	Internal
Tool design	Left

EAN-Code

4050293208849



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