# Conical countersink, 90°, HSS, multi-flute cutter For universal use up to 1000 N/mm $^2$



### Application

For producing  $90\,^\circ$  counterbores up to 1000 N/mm².

■ Multi-edge countersink with straight cutting edge

## Advantage

- high number of cutting edges for quiet cutting performance
- very good cutting performance and surface quality (chatter-free)

Application		Steel (N/mm²)			Stainless steel		Alu		Brass							Titan-			Hard mat.	
		<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long	tics	G(C)FK	GjMW	alloy	alloy	alloy	<55 HRC	<65 HRC
		30	20	10	10		40	70	60	50	40	30	30		15					

Art. No.	11495 450	
Countersink angle	90 Degree	
Cutting material	HSS	
Surface	Uncoated	
Number of cutting edges	11 PCS	
Tool holding device	Morse taper shank	
Spot-facer diameter	40 mm	
Tip diameter	12 mm	
Length	150 mm	
Morse taper size	MK 3	
f steel 700	0.25 mm/U	
DIN	335	
Form	В	

### EAN-Code

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