

Thread milling cutter solid carbide TiAlN 4xD (M, MF) straight shank HA



Application	Steel (N/mm ²)			Stainless steel		Alu		Brass		Bronze		Plastics	Graphite G(C)FK	GG(G) GJMW	Titan-alloy	Nickel-alloy	Super-alloy	Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long							<55 HRC	<65 HRC
	90	70	60	70	60	140	140	135	135	120	120	135	120	50	30	25	25		

Art. no.	13496 858
Cutting material	VHM
Surface	TiAlN
Hole type	Clearance/blind hole ≤ 4xD
Coolant supply	External
Tool holding device	HA parallel shank
Cutting edge diameter	4.8 mm
Pitch	1 mm
Suitable for metric threads from	M6
Length	58 mm
Effective length of thread milling	25 mm
Shaft diameter	6 mm
Number of cutting edges	3 PCS
f steel 1000	0.09 mm/r

EAN-Code

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