# Conical countersink set, 90°, HSS, triple cutter For universal use up to 1000 N/mm $^2$



### Application

For producing  $90^{\circ}$  counterbores up to  $1000 \ N/mm^2$ .

• profile-ground triple-edge countersink with radial relief

## Advantage

■ radial relief ensures optimum chip breaking



ſ	Application	Steel (N/mm²)			Stainless steel		Alu		Brass				Plas-	Graphite					Hard mat.	
		<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long	tics	G(C)FK	GjMW	alloy	alloy	alloy	<55 HRC	<65 HRC
		30	20	10	8		40	70	60	50	40	30	30		15					

Art. no.	11507 031
Countersink angle	90 Degree
Cutting material	HSS
Surface	Uncoated
Number of cutting edges	3 PCS
Tool holding device	HA parallel shank
Composition of set	6/8/10/11.5/15/19
Number of pieces in assortment/set	6 PCS
DIN	335
Form	С

### **EAN-Code**

4050293345001

