Indexable insert countersink, twin-blade for universal use up to 1300 N/mm² with CC..06 and CC..09..



Application

180° countersinks with CC.. indexable inserts in the diameter range from 10.00–33.00 mm, in the material groups steel, stainless steel, non-ferrous metals, cast materials and special alloys for use in single part and series production.



Version

■ backing material made from high-grade steel with clamping surface in line with DIN 1835B

Advantage

- precision-engineered insert seat and two blades ensure optimum machining results and smooth running even under difficult operating conditions
- universal use in all material groups
- cost-efficient tool in comparison with mono-block solutions

| Art. No. | 11243 360 |
|--------------------------------|-------------------|
| Number of cutting edges | 2 PCS |
| Coolant supply | Internal |
| Tool holding device | HB parallel shank |
| Cutting edge diameter | 36 mm |
| Cantilever length | 60 mm |
| Length | 140 mm |
| Min. pilot hole diameter | 18 mm |
| Shaft diameter | 25 mm |
| Suitable for indexable inserts | CC09 |

EAN-Code

4050293112603

