

## Fixed centring point

With half and flattened point



### Application:

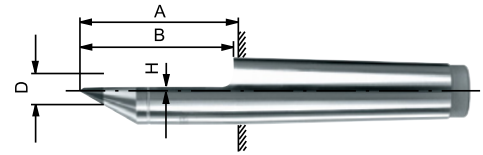
For centring and supporting long and narrow workpieces on lathes and grinding machines.

### Execution:

- Tip angle 60°.
- Taper hardened and precision-ground.
- Carbide-tipped.
- Concentricity tolerance  $\leq 0.8 \mu\text{m}$ .
- For flat grinding.

### Delivery:

1x centring point MK 4.



<b>Art. no.</b>	<b>22114 042</b>
<b>Brand</b>	BRUCKNER
<b>Manufacturer Part Number</b>	2814H/4,0
<b>Morse taper size</b>	MK 4
<b>Programming size</b>	77.5 mm
<b>Diameter of flat area</b>	14 mm
<b>Length of flat area</b>	70 mm
<b>Height of flat area</b>	4 mm
<b>Concentricity tolerance</b>	0.008 mm
<b>DIN</b>	806
<b>Gross Weight</b>	0.812 kg
<b>Product Group</b>	2AA