


Our Order No./NR ZAMOWIENIA: DBP026-22	DATE/DATA 22.07.2022	CERT NO./NUMER CERT. 44764							
consignee ref./	BUYER REF./KUPIEC	PACK/PACZKI 1080kgs							
CYGANEK SPÓŁKA JAWNA UL. BIELSKA 19A 43-430 SKOCZÓW TEL. +48 33 8532594	REQUIREMENTS/DOPUSZCZENIA AWS A5.18:ER70S-6 DIN 8559 : SG2 EN ISO14341 :G3Si1								
PRODUCT/PRODUKT Cooper Coated Mild Steel Solid Wire For Gas Shielded Welding	Approved by: ABS, LR, GL, TUV, DB, CCS, CE, CWB, BV, NK Certified by CWB to CSA standard W48 Welding Position: PA, PB, PC, PD, PE, PF, PG DIN EN ISO6947								
BRAND MARK/OZNACZENIE MARKI CSJ 50 SG2	INSPECTOR STAMP/PIECZEC ODPOWIEDZIALNEGO  <small>43-430 Skoczów, ul. Bielska 19a NIP 548-000-03-03, REGON 002411894 tel. +48 33 853 25 94</small>								
DESIGNATION/OZNACZENIE ER70S-6 (SG2)									
DIA/WYMIAR 1.0mm 15kg/D270 1.2mm 15kg/D270 1.2mm 15kg/D270 1.2mm 15kg/K300	WEIGHT/WAGA 1080 KGS 1080 KGS 19440 KGS 1080 KGS	PCS/SZT 72 CTNS 72 CTNS 1296 CTNS 72 CTNS	LOT NR /NR PARTII 220767010000 220767020000 220767510000 220767520000						
CHEMICAL COMPOSITION/KOMPONENTY CHEMICZNE									
LOT NO	C	Si	Mn	P	S	Cr	Ni	Cu	Mo
220767010000	0.078	0.88	1.47	0.012	0.015	0.017	0.023	0.015	0.011
220767020000	0.077	0.88	1.45	0.012	0.013	0.016	0.023	0.015	0.011
220767510000	0.071	0.87	1.46	0.013	0.018	0.018	0.019	0.11	0.009
220767520000	0.071	0.87	1.46	0.013	0.018	0.018	0.019	0.11	0.009
TEST RESULTS/WYNIK TESTOWY				Typical Values					
				IMPACT TEST					
LOT NO	DIA/WYMIAR	Rp0.2/ReH N/mm ²	Rm N/mm ²	A5 %	TEMP. C	KV J			
220767010000	1.0 MM	449	556	29,5	-40	88			
220767020000	1.2 MM	439	533	29,5	-40	83			
220767510000	1.2 MM	442	533	30,5	-40	85			
220767520000	1.2 MM	442	533	30,5	-40	85			

CyganeK Spółka Jawna
 UL. BIELSKA 19A
 43-430 Skoczów

