

SDUC steel boring bar, positive left

for longitudinal and copy turning using DC indexable insert

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Application

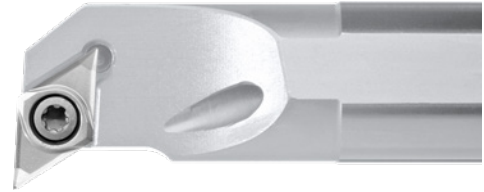
For longitudinal and copy turning with DC 55° indexable insert.

Version

- precision-manufactured **steel** boring bar, with inner cooling, D type, 93.5° pitch angle, 55° tip angle, 7° clearance angle

Advantage

- very slim geometry, optimised for contour turning work
- positive body geometry ensures low cutting forces



Art. No.	17847 066
ISO name	A 32 S SDUC R/L 11
Min. bore diameter	40 mm
Shaft diameter	32 mm
Cutting edge height	15 mm
Clearance length	50 mm
Length	250 mm
Clamping surface height	30 mm
Programming size	22 mm
Suitable for indexable inserts	DC.. 11T3..
Tool design	Left
DIN	8024

EAN-Code

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