

## SCLC steel boring bar, positive left

for face and longitudinal turning using CC indexable insert

**ATORN®**

### Application

For copy turning and longitudinal turning using CC indexable insert 80°.

### Version

- precision-manufactured **steel** boring bar, with inner cooling, C type, 95° pitch angle, 80° tip angle, 7° clearance angle

### Advantage

- universal use for facing and longitudinal turning
- positive body geometry ensures low cutting forces



<b>Art. No.</b>	<b>17846 088</b>
<b>ISO name</b>	A 40 T SCLC R/L 12
<b>Min. bore diameter</b>	50 mm
<b>Shaft diameter</b>	40 mm
<b>Cutting edge height</b>	18.5 mm
<b>Clearance length</b>	25 mm
<b>Length</b>	300 mm
<b>Clamping surface height</b>	37 mm
<b>Programming size</b>	27 mm
<b>Suitable for indexable inserts</b>	CC.. 1204..
<b>Tool design</b>	Left
<b>DIN</b>	8024

### EAN-Code

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