

Indexable insert countersink, twin-blade

for universal use up to 1300 N/mm² with CC..06 and CC..09..

ATORN[®]

Application

180° countersinks with CC.. indexable inserts in the diameter range from 10.00–33.00 mm, in the material groups steel, stainless steel, non-ferrous metals, cast materials and special alloys for use in single part and series production.

Version

- backing material made from high-grade steel with clamping surface in line with DIN 1835B

Advantage

- precision-engineered insert seat and two blades ensure optimum machining results and smooth running even under difficult operating conditions
- universal use in all material groups
- cost-efficient tool in comparison with mono-block solutions



Art. No.	11243 270
Number of cutting edges	2 PCS
Coolant supply	Internal
Tool holding device	HB parallel shank
Cutting edge diameter	27 mm
Cantilever length	55 mm
Length	128 mm
Min. pilot hole diameter	10 mm
Shaft diameter	20 mm
Suitable for indexable inserts	CC..09

EAN-Code

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