

Conical countersink set, 90°, HSSE-TiN, single flute cutter

For universal use up to 1300 N/mm²

ATORN®

Application

For producing 90° counterbores up to 1300 N/mm².

Version

- Single-edge countersink with slanted hole

Advantage

- slanted continuous hole improves chip removal



Application	Steel (N/mm ²)			Stainless steel		Alu		Brass		Bronze		Plas-tics	Graphite G(C)FK	GG(G) GjMW	Titan-alloy	Nickel-alloy	Super-alloy	Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long							<55 HRC	<65 HRC
	30	20	10	8	7	40	70	60	50	40	30	30		15	8				

Art. No.	11518 010
Countersink angle	90 Degree
Cutting material	HSSE
Number of cutting edges	1 PCS
Surface	TiN
Tool holding device	HA parallel shank
Composition of set	1 each of countersink 10/14/21/28
Min./max. cutting edge diameter	2-20 mm

EAN-Code

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