

SCLD solid carbide boring bar, positive left

For face turning and longitudinal turning using CD indexable insert

ATORN[®]



Application

For face and longitudinal turning with CD indexable insert, 80°.

Execution

- Precision-manufactured boring bar, **solid carbide**, with internal cooling, type C, attack angle 95°, tip angle 80°, clearance angle 7°

Advantage

- Universal use for face and longitudinal turning
- Positive geometry for the body ensures low cutting forces

Art. No.	17827 315
ISO name	E 06G SCLD R/L 04
Min. bore diameter	6.8 mm
Shaft diameter	6 mm
Cutting edge height	4.5 mm
Length	95 mm
Clamping surface height	6 mm
Programming size	3.4 mm
Suitable for indexable inserts	CD.. 0401
Tool design	Right
DIN	8024

EAN-Code

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