

## Machine reamer HSSE

for universal use up to 1000N/mm<sup>2</sup>

**ORION**<sup>®</sup>

### Application:

for cutting H7 fit tolerances in blind holes on conventional machines and NC machines up to 1000 N/mm<sup>2</sup>.

### Execution:

- straight version

### Advantage:

- good bore hole quality (dimensional tolerance, roundness, surface quality)



<b>Art. no.</b>	<b>11641 100</b>
<b>Brand</b>	ORION
<b>Manufacturer Part Number</b>	11641100
<b>Cutting material</b>	HSSE
<b>Tolerance of fit</b>	H7
<b>Groove type</b>	Straight
<b>Tool holding device</b>	Morse taper shank
<b>Cutting edge diameter</b>	10 mm
<b>Length</b>	168 mm
<b>Cutting edge length</b>	38 mm
<b>Projecting length</b>	102.5 mm
<b>Morse taper size</b>	MK 1
<b>Number of cutting edges</b>	6 PCS
<b>f steel 1000</b>	0.13 mm/r
<b>DIN</b>	208
<b>Gross Weight</b>	0.100 kg
<b>Product Group</b>	104

### EAN

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