

HSS hand reamer
for universal use up to 1000N/mm²



Application

For cutting H7 fit tolerances manually in through holes or with interrupted cutting conditions up to 1000 N/mm².

Version

- 6° left-hand spiral, uneven pitch and long notch shape

Advantage

- Good bore hole quality (dimensional tolerance, roundness, surface quality)

Application	Steel (N/mm ²)			Stainless steel		Alu		Brass		Bronze		Plastics	Graphite G(C)FK	GG(G) GjMW	Titan-alloy	Nickel-alloy	Super-alloy	Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long							<55 HRC	<65 HRC
	●	●	○	○	○	●	○	●	○	●	○	○		○	○	○			

Art. No.	11602 400
Cutting material	HSS
Tolerance of fit	H7
Groove type	Left-hand twist, 6°
Cutting edge diameter	40 mm
Length	305 mm
Cutting edge length	152 mm
Number of cutting edges	12 PCS
Shank square	32 mm
Form	B

EAN-Code

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