

- > Port size: G1/4 and NAMUR interface
- > For single and double operated actuators
- > Manual override with and without detent
- > Simple design of soft seal spool
- > Easily interchangeable solenoid
- > Maintenance-free
- > All valves available with Ex protected coils (ATEX or other international approvals)



Technical features

Medium:

Compressed air, filtered, lubricated or non-lubricated

Operation:

Indirect solenoid operated T-spool valves

Operating pressure:

10 bar (145 psi), details see table

Orifice:

6 and 12 mm

Port size:

G1/4, G 1/2

Flow direction:

Fixed

Mounting:

Optional, preferably with solenoid on top

Ambient/Media temperature:

-10° ... +60°C (+14° ... +140°F)

-20°C (+68°F) upon request

Depending on solenoid system

Air supply must be dry enough to avoid ice formation at temperatures below +2°C (+35°F).

Materials:

Housing: Aluminium anodized

Pilot flange: Plastic (POM)

Seals: NBR

Technical data

3/2 way

Symbol	Port size	Operating pressure (bar) min. max.	Flow (l/min)	Switching time (ms)	Manual override with/without detent	Weight without Solenoid (kg)	Dimension No.	Model *1)
	G 1/4	1 10	1200	35	–	0,4	1	8020766
	G 1/4	1 10	1200	35	without	0,4	1	8020767
	G 1/2	1,5 10	3000	35	without	0,7	1	8020867
	G 1/4	1 10	1200	35	with	0,4	1	8020765
	G 1/2	1,5 10	3000	35	with	0,7	1	8020865

5/2 way

Symbol	Port size	Operating pressure (bar) min. max.	Flow (l/min)	Switching time (ms)	Manual override with/without detent	Weight without Solenoid (kg)	Dimension No.	Model *1)
	G 1/4	1 10	1200	35	–	0,55	2	2636066
	G 1/4	1 10	1200	35	without	0,55	3	2636067
	G 1/2	2 10	3000	40	with	0,83	4	2637065
	G 1/4	1 10	1200	30	with	0,90	5	2636265
	G 1/2	2 10	3000	35	with	1,30	6	2637265

*1) When ordering, please indicate solenoid, voltage and current (frequency).

Solenoid operators

	Power consumption		Rated current		Protection class IP/NEMA	Ex-Protection (ATEX-Category)	Temperature Ambient/ Media (°C)	Electrical connection	Weight (kg)	Drawing No.	Circuit diagram No.	Model
	24 V d.c. (W)	230 V a.c. (VA)	24 V d.c. (m A)	230 V a.c. (m A)								
	2,7	—	113	—	IP65 (with connector)	—	-25 ... +60 Fluid: max. +80	Connector DIN EN 175301-803 Form A *1)	0,15	1	1	0242
	—	4,2	—	18	IP65 (with connector)	—	-25 ... +60 Fluid: max. +80	Connector DIN EN 175301-803 Form A *1)	0,16	1	1	0245
	2,7	—	113	—	IP65 (with connector)	II 3 G Ex nA II T4 II 3 D Ex tD A22 T 90°C	-20 ... +60	Special connector DIN EN 175301-803 Form A included	0,16	1	1	3215
	3,6	—	150	—	IP66	II 2 G Ex mb IIC T4 Gb II 2 D Ex mb IIC T110°C Db	-20 ... +70	Cable length 3 m	0,4	5	4	0298
	—	4,6	—	18	IP66	II 2 G Ex mb IIC T4 Gb II 2 D Ex mb IIC T110°C Db	-20 ... +70	Cable length 3 m	0,4	5	4	0299
	3,9	-	162	-	IP66 (with cable gland)	II 2 G Ex e mb IIC T4/ T6 Gb II 2 D Ex tb IIC T130°C Db IP66	T4: -40 ...+80 T6: -40 ... +55 -40 ...+80	M20 x 1,5 *1)	0,5	6	4	4210
	-	5,3	-	23	IP66 (with cable gland)	II 2 G Ex e mb IIC T4/ T6 Gb II 2 D Ex tb IIC T130°C Db IP66	T4: -40 ...+80 T6: -40 ... +55 -40 ...+80	M20 x 1,5 *1)	0,5	6	7	4211
	3,9	-	162	-	IP66 (with cable gland)	II 2 G Ex d mb IIC T4/ T6 Gb II 2 G Ex e mb IIC T4/ T6 Gb II 2 D Ex tb IIC T130°C Db	T4: -40 ...+80 T6: -40 ... +55 -40 ...+80	1/2 NPT *1)	0,8	7	20	4610
	-	5,3	-	23	IP66 (with cable gland)	II 2 G Ex d mb IIC T4/ T6 Gb II 2 G Ex e mb IIC T4/ T6 Gb II 2 D Ex tb IIC T130°C Db	T4: -40 ...+80 T6: -40 ... +55 -40 ...+80	1/2 NPT *1)	0,8	7	21	4611
	3,9	-	162	-	IP66 (with cable gland)	II 2 G Ex d mb IIC T4/ T6 Gb II 2 G Ex e mb IIC T4/ T6 Gb II 2 D Ex tb IIC T130°C Db	T4: -40 ...+80 T6: -40 ... +55 -40 ...+80	M20 x 1,5 *1)	0,8	7	20	4612
	—	5,3	—	23	IP66 (with cable gland)	II 2 G Ex d mb IIC T4/ T6 Gb II 2 G Ex e mb IIC T4/ T6 Gb II 2 D Ex tb IIC T130°C Db	T4: -40 ...+80 T6: -40 ... +55 -40 ...+80	M20 x 1,5 *1)	0,8	7	21	4613
	5,5	—	228	—	NEMA 4, 4X, 6, 6P, 7, 9	XP/DIP, Div. 1 & 2 Cl. I, Gr. A-D Cl. II/III, Gr. E-G T3 (160°C)	-20 ... +60	Flying leads 450 mm	0,5	8	1	3722
	—	5,9	—	26	NEMA 4, 4X, 6, 6P, 7, 9	XP/DIP, Div. 1 & 2 Cl. I, Gr. A-D Cl. II/III, Gr. E-G T3 (160°C)	-20 ... +60	Flying leads 450 mm	0,5	8	5	3723

Standard voltages (±10%) 24 V d.c., 230 V a.c., other voltages on request. Design according to VDE 0580, EN 50014/50028. 100% duty cycle.

*1) Connector is not scope of delivery, see table »Accessories«

Attention: The protection class for coil series 46xx and 48xx is determined by the choice of cable gland. Example: if an ATEX-certified cable gland is used that has Ex d type of protection, the solenoid will have the protection class Ex d mb; if a cable gland with Ex e type of protection is used, the solenoid will have protection class Ex e mb.

Approvals

Model	Approvals ATEX	IECEX	FM	Datasheet
029x	KEMA 02 ATEX 1347 X	—	—	N/en 7.1.505
321x, 381x	EC-Declaration of Conformity	—	—	N/en 7.1.570
372x, 382x	—	—	CSA-LR 57643-6	N/en 7.1.575
42xx	KEMA 98 ATEX 4452 X	IECEX KEM 09.0068X	—	N/en 7.1.580
46xx	PTB 02 ATEX 2085 X	IECEX PTB 11.0094X	—	N/en 7.1.585

Accessories

Cable gland
Protection class
Ex e, Ex d (ATEX),
Nickel plated brass



Silencer *1)



Exhaust guard *2)



Connector, form A



Page 7 Thread	Cable Ø	Material	Protection class (ATEX)	Model	Page 7	Page 7	
M 20x1,5	5,0...8,0 mm	Nickel plated brass	II2GD Ex e	0588819	M/S2 (G1/4)	0613422 (G1/4)	0570275
M 20x1,5	10...14 mm	Nickel plated brass	II2GD Ex d	0588851	M/S4 (G1/2)	0613423 (G1/2)	
1/2-14-NPT	7,5...11,9 mm	Nickel plated brass	II2GD Ex d	0588925			

*1) For indoors use only

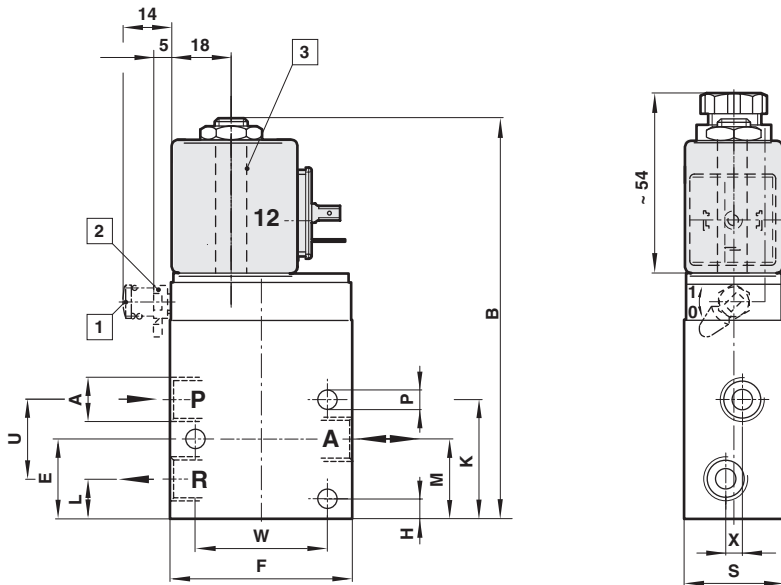
*2) For outdoors use

Dimensions Valves

Dimensions in mm
Projection/First angle



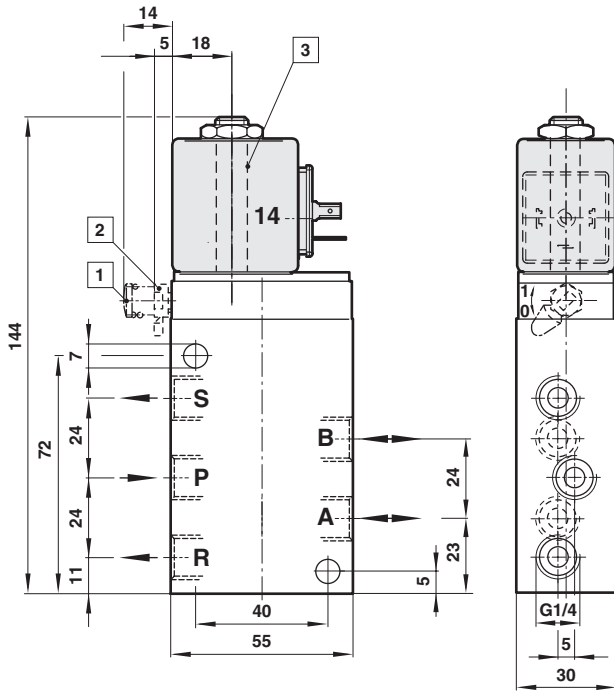
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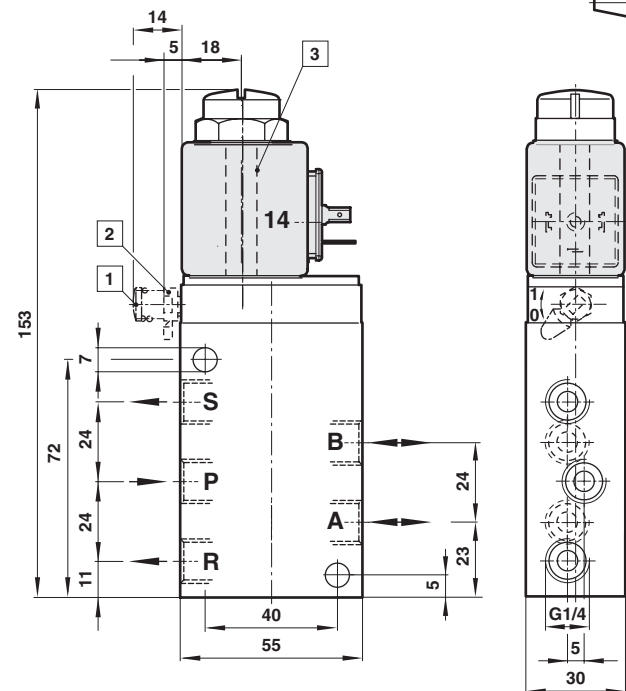
- 1 Manual override without detent
- 2 Manual override with detent
- 3 Solenoid 4 x 90° turnable

A	B	E	F	H	K	L	M	P	S	T	U	W	X	Model
G1/4	120	24,5	55	7,5	34,5	11	23	5,5	30	18,5	24	41	5	8020766
G1/4	127	24,5	55	7,5	34,5	11	23	5,5	30	18,5	24	41	5	8020767
G1/4	127	24,5	55	7,5	34,5	11	23	5,5	30	18,5	24	41	5	8020765
G1/2	157	77,5	65	31,5	—	29	50	7	35	23,5	33	46	—	8020867
G1/2	148	77,5	65	31,5	—	29	50	7	35	23,5	33	46	—	8020865

2



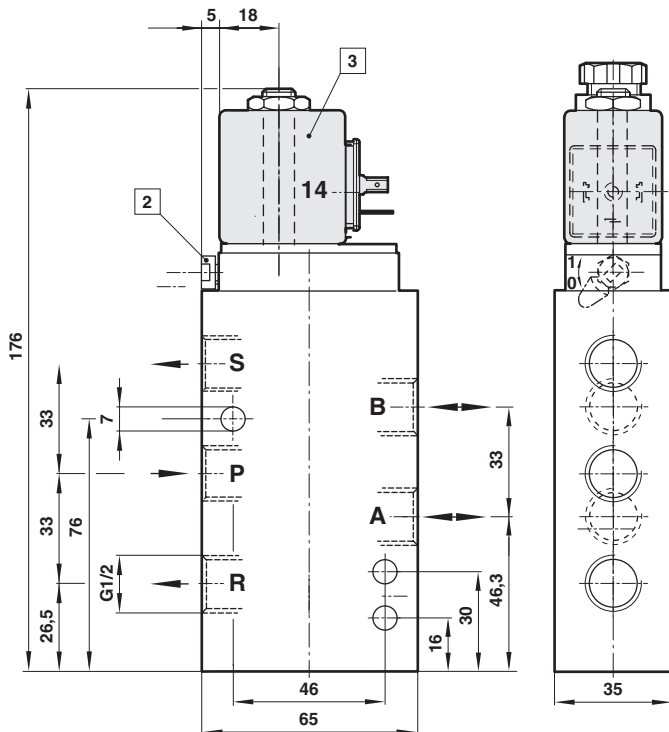
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Dimensions in mm
Projection/First angle



4

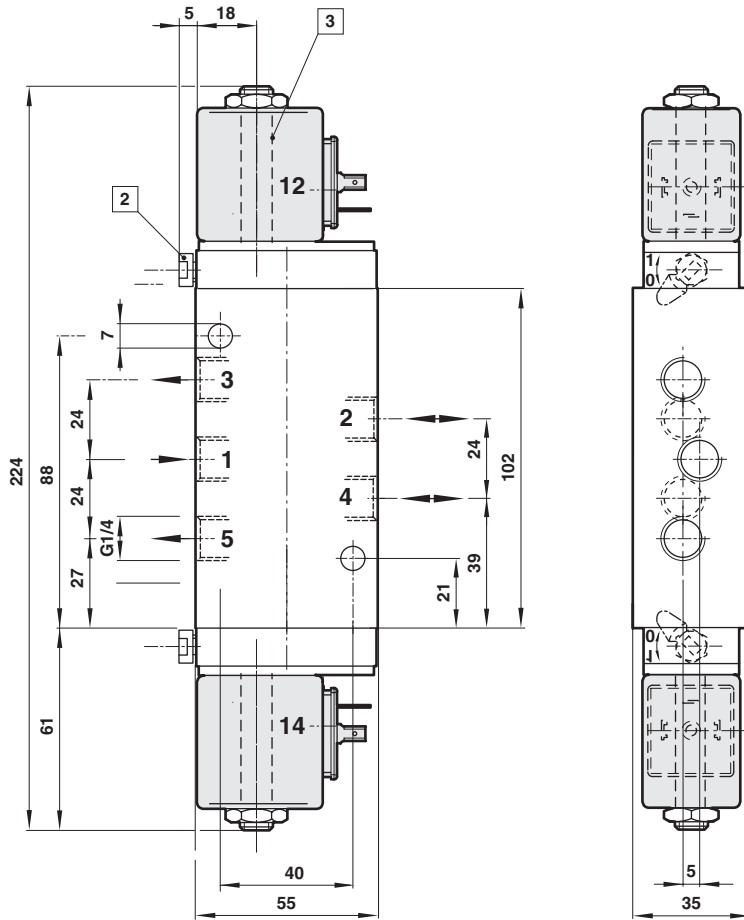


- 1 Manual override without detent
- 2 Manual override with detent
- 3 Solenoid 4 x 90° turnable

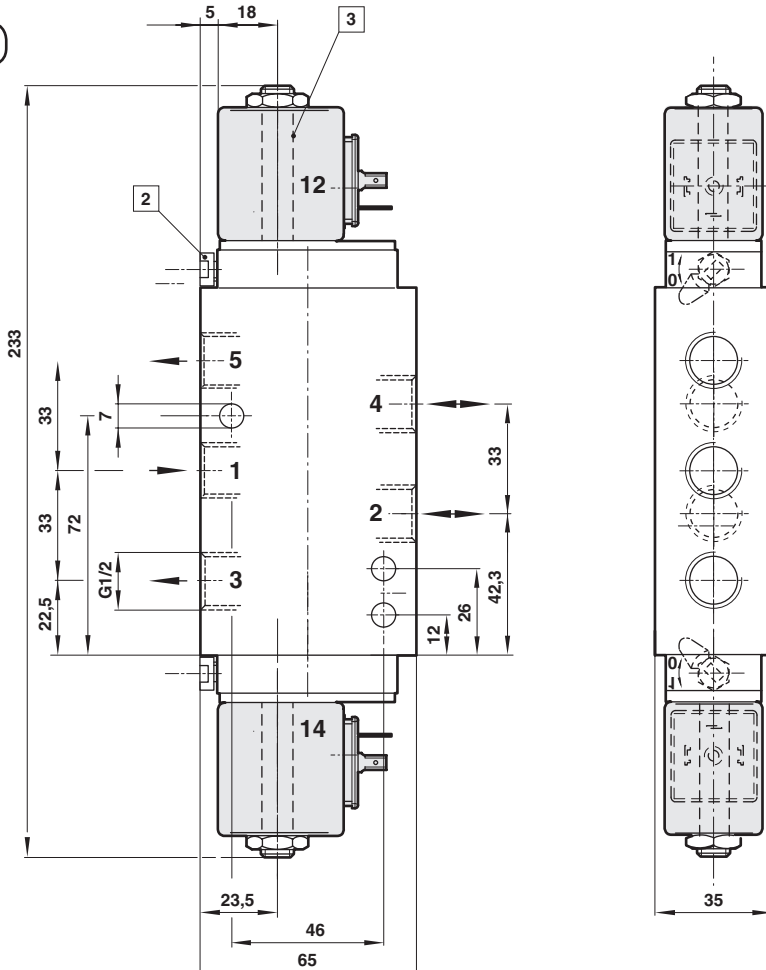
Dimensions in mm
Projection/First angle





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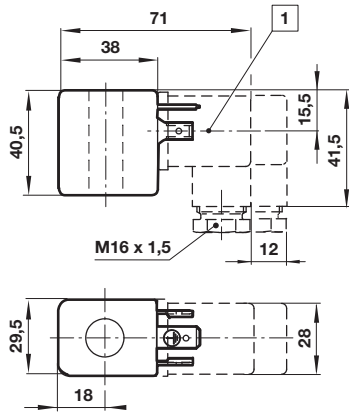
-  Manual override with detent
-  Solenoid 4 x 90° turnable

Dimensions
Solenoid operators

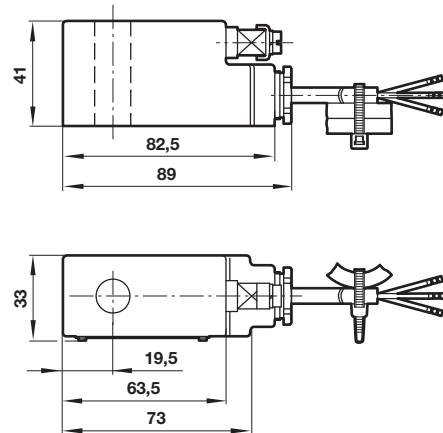
Dimensions in mm
Projection/First angle



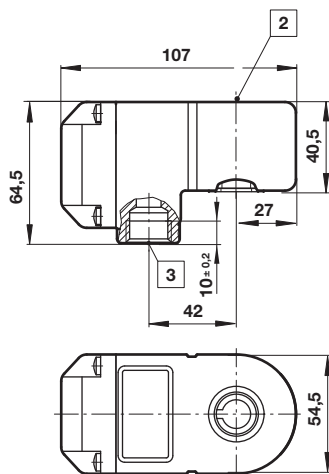
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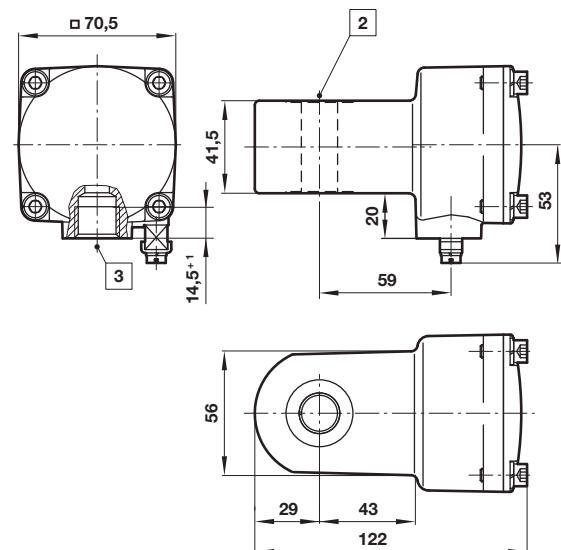
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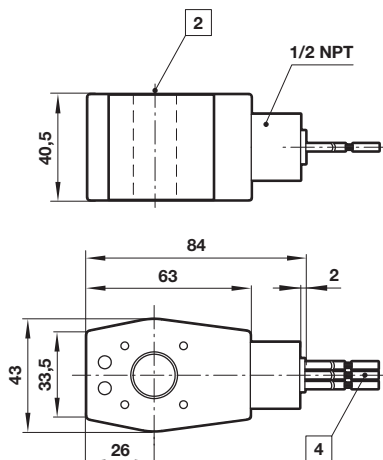
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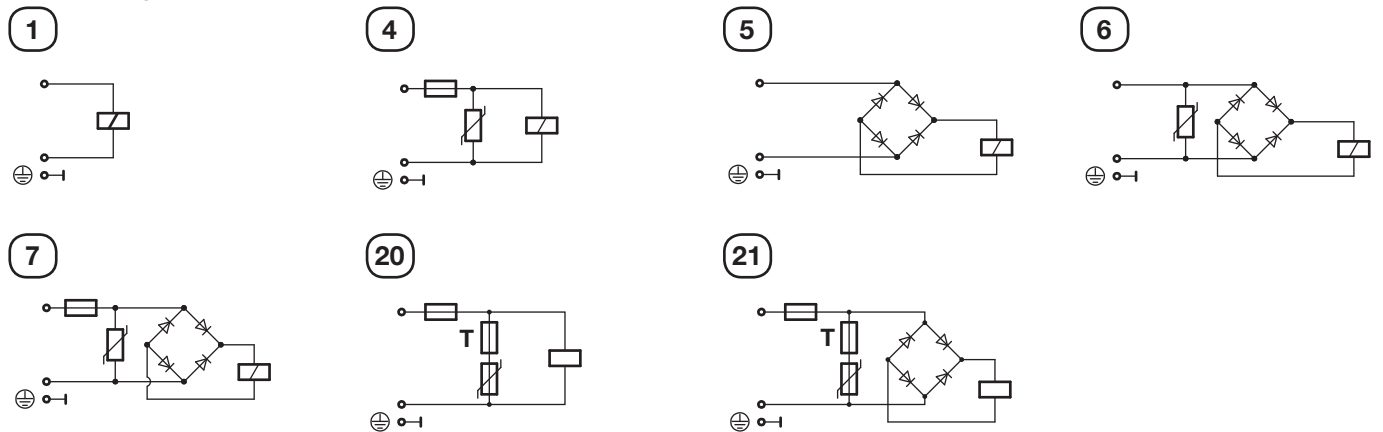


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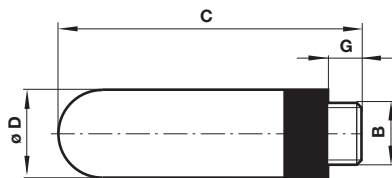


- 1 Connector can be indexed by 4x90°
- 2 Ø 16 or 13 (with spacer tube)
- 3 M20 x 1,5 or 1/2 - 14 NPT
- 4 Flying leads AWG 18 (450 mm long)

Circuit diagrams



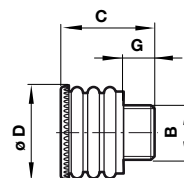
Silencer
Model: M/S2, M/S4



B	G	C	Ø D	Weight (g)	Model
G1/4	7	35,5	15,5	2,9	M/S2
G1/2	12	67	23	11,5	M/S4

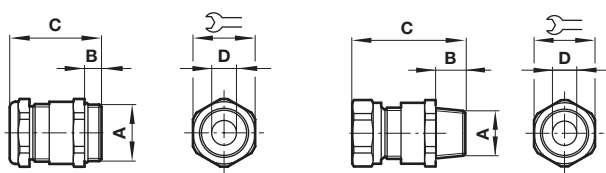
Exhaust guard
Model: 0613422, 061323

Dimensions in mm
Projection/First angle



B	Suitable for	G	C	Ø D	Weight (g)	Model
1/4"	G1/4, 1/4 NPT	10	26,5	21	5	0613422
1/2"	G1/2, 1/2 NPT	12	33,5	29	11	0613423

Cable gland



0588925 only

A	B	C	Ø D	⚙	Model
M20 x 1,5	9	36	5 ... 8	22	0588819
M20 x 1,5	14	39	10 ... 14	24	0588851
1/2-14 NPT	15	58	7,5 ... 11,9	24	0588925

Warning

These products are intended for use in industrial compressed air systems only. Do not use these products where pressures and temperatures can exceed those listed under »**Technical features/data**«.

Before using these products with fluids other than those specified, for non-industrial applications, life-support systems or other applications not within published specifications, consult IMI NORGREN.

Through misuse, age, or malfunction, components used in fluid power systems can fail in various modes.

The system designer is warned to consider the failure modes of all component parts used in fluid power systems and to provide adequate safeguards to prevent personal injury or damage to equipment in the event of such failure.

System designers must provide a warning to end users in the system instructional manual if protection against a failure mode cannot be adequately provided.

System designers and end users are cautioned to review specific warnings found in instruction sheets packed and shipped with these products.