

## SCLD solid carbide boring bar, positive left

For face turning and longitudinal turning using CD indexable insert

**ATORN**<sup>®</sup>



### Application

For face and longitudinal turning with CD indexable insert, 80°.

### Execution

- Precision-manufactured boring bar, **solid carbide**, with internal cooling, type C, attack angle 95°, tip angle 80°, clearance angle 7°

### Advantage

- Universal use for face and longitudinal turning
- Positive geometry for the body ensures low cutting forces

<b>Art. No.</b>	<b>17827 300</b>
<b>ISO name</b>	E 04F SCLD R/L 04
<b>Min. bore diameter</b>	4.8 mm
<b>Shaft diameter</b>	4 mm
<b>Cutting edge height</b>	3.5 mm
<b>Length</b>	80 mm
<b>Clamping surface height</b>	4 mm
<b>Programming size</b>	2.4 mm
<b>Suitable for indexable inserts</b>	CD.. 0401
<b>Tool design</b>	Left
<b>DIN</b>	8024

### EAN-Code

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