

NC machine reamer HSSE with uniform shank

For universal use up to 1000 N/mm²

ORION[®]

Application:

for cutting H7 fit tolerances in through holes and blind holes on NC machines or conventional machines up to 1000 N/mm².



Execution:

- 7-8° left-hand spiral, **type D, with centring hole** and offset shank

Advantage:

- good bore hole quality (dimensional tolerance, roundness, surface quality)

Art. no.	11638 030
Brand	ORION
Manufacturer Part Number	11638030
Cutting material	HSSE
Tolerance of fit	H7
Groove type	Left-hand twist, 7-8°
Tool holding device	HA parallel shank
Cutting edge diameter	3 mm
Length	61 mm
Cutting edge length	15 mm
Projecting length	33 mm
Shank diameter	3 mm
Number of cutting edges	6 PCS
Surface	Uncoated
f steel 1000	0.1 mm/r
DIN	212
Gross Weight	0.003 kg
Product Group	104

EAN

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