

Conical countersink, 90°, HSS, triple-blade, extremely uneven pitch, long design

For universal use up to 1300 N/mm²

ATORN[®]

Application

For producing 90° counterbores up to 1300 N/mm².



Version

- Profile-ground triple-flute countersink with radial relief, with extremely uneven pitch

Advantage

- Radial relief ensures optimum chip breaking
- Uneven pitch ensures excellent surfaces without chatter marks and minimisation of cutting forces
- Simple countersinking of deep-seated countersinks

Application	Steel (N/mm ²)			Stainless steel		Alu		Brass		Bronze		Plastics	Graphite G(C)FK	GG(G) GJMW	Titan-alloy	Nickel-alloy	Super-alloy	Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long							<55 HRC	<65 HRC
	40	30	12	15	15	40	50	40	40	40	40	40		20	10			6	

Art. No.	11501 239
Countersink angle	90 Degree
Cutting material	HSS
Number of cutting edges	3 PCS
Surface	TiN/ZrN
Tool holding device	HA parallel shank
Spot-facer diameter	16.5 mm
Tip diameter	3.2 mm
Length	111 mm
Shaft diameter	10 mm
f steel 700	0.12 mm/U

EAN-Code

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