

Pipe deburrer, 90° HSS, three-cutter

For universal use up to 1000 N/mm²

ORION[®]

Application:

For manufacturing external and internal pipe deburrers in the steel, stainless steel, NF metal and (cast) material groups up to a strength of 1000 N/mm² in single part production.

Execution:

- Profile-ground three-cutter counterbore and ground external counterbore ensure high requirements met around dimensional accuracy and process reliability

Advantage:

- Axially adjustable internal conical countersink for stepless adjustment to pipe diameter and wall thickness
- 3 cutters ensure the surface is smooth and chatter-free
- The two counterbore sections come apart for easy sharpening



Art. no.	11513 500
Brand	ORION
Manufacturer Part Number	115 13500
Countersink angle	90 Degree
Cutting material	HSS
Surface	Uncoated
Number of cutting edges	3 PCS
Tool holding device	Morse taper shank
Construction size	5
Suitable for min./max. pipe outer diameter	25.0-44 mm
Suitable for min./max. pipe internal diameter	20.0-39 mm
Morse taper size	MK 2
Outer diameter	50 mm
Gross Weight	0.873 kg
Product Group	1EH

EAN

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