

Thread milling cutter solid carbide TiAlN 5xD (M, MF) straight shank HA



Application	Steel (N/mm ²)			Stainless steel		Alu		Brass		Bronze		Plastics	Graphite G(C)FK	GG(G) GJMW	Titan-alloy	Nickel-alloy	Super-alloy	Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long							<55 HRC	<65 HRC
	90	70	60	70	60	140	140	135	135	120	120	135	120	50	30	25	25		

Art. no.	13496 860
Cutting material	VHM
Surface	TiAlN
Hole type	Clearance/blind hole ≤ 5xD
Coolant supply	External
Tool holding device	HA parallel shank
Cutting edge diameter	1.53 mm
Pitch	0.4 mm
Suitable for metric threads from	M2
Length	39 mm
Effective length of thread milling	10.4 mm
Shaft diameter	3 mm
Number of cutting edges	3 PCS
f steel 1000	0.05 mm/r

EAN-Code

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