

Flat spiral lathe chuck DURO-M ISO 702-2 DIN 55029

Hand chuck, (Camlock) with stud bolt



Application:

The Duro-M is a manually operated rotary lathe chuck with spiral ring and through hole. It is mainly used on conventional lathes for machining turned parts.

Execution:

- Chuck body (and all other components) made of steel
- Centric clamping
- High clamping force
- High concentricity
- Optimised for weight and mass inertia
- Minimum interference contour
- Three-jaw lathe chuck
- The Duro-M is also available with double jaw guide as an option.

Advantage:

- Workpieces with different clamping diameters can be clamped very quickly and without repositioning the jaws.
- Control edge
- Use on conventionally clamping, horizontal and vertical lathes as well as milling machines, rotary tables and dividers.

Delivery:

Ref. no. 22386200-211 Scroll lathe chuck 3-jaws with drilling and turning jaws.
The matching chuck key is included in the scope of delivery.



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| Art. no. | 22386 200 |
| Brand | RÖHM |
| Manufacturer Part Number | 185433 |
| Outer diameter | 125 |
| Number of jaws | 3 PCS |
| DIN | 55029 |
| ISO | 702-2 |
| Taper shank size | 4 |
| Max. clearance hole | 32 mm |
| Pitch circle diameter | 85 mm |
| Centring diameter | 63.5 mm |
| Clearance hole | 32 mm |
| Height | 73.7 mm |
| Length | 33 mm |
| Length 2 | 52 mm |
| Height 2 | 69 mm |
| Max. rotation speed | 5500 |
| Tension force | 31 kN |
| Max. torque | 80 Nm |
| Square width | 9 mm |
| Weight | 6.088 kg |
| Gross Weight | 6.088 kg |
| Product Group | 203 |

EAN

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