# $90\,^{\circ}$ conical countersink, HSS, triple cutter, extra-long for universal use up to 1000 N/mm2



### Application

For producing deep-set  $90\,^\circ$  counterbores up to 1000 N/mm².

■ profile-ground extra-long triple-edge countersink

# Advantage

- radial relief ensures optimum chip breaking
- deep-set countersinks are made easy for the user

	Application	Steel (N/mm²)		Stainless steel		Alu		Brass					Graphite	GG(G)	Titan-			Hard mat.		
		<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long	tics	G(C)FK	GjMW	alloy	alloy	alloy	<55 HRC	<65 HRC
ĺ		30	20	10	10		40	70	60	50	40	30	30		15					

Art. No.	11501 420					
Countersink angle	90 Degree					
Cutting material	HSS					
Number of cutting edges	3 PCS					
Surface	Uncoated					
Tool holding device	HA parallel shank					
Spot-facer diameter	10.4 mm					
Tip diameter	2.5 mm					
Length	157 mm					
Shaft diameter	6 mm					
f steel 700	0.12 mm/U					

# EAN-Code

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