

SIMATIC S7-1500F, CPU 1515F-2 PN, central processing unit with 1.5 MB work memory for program and 4.5 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 6 ns bit performance, SIMATIC Memory Card required \*\*\* approvals and certificates according to entry 109817466 at to be considered! \*\*\*

| General information  |  |
|--|--|
| Product type designation   | CPU 1515F-2 PN   |
| HW functional status   | FS01   |
| Firmware version   | V3.0   |
| <ul style="list-style-type: none"> <li>FW update possible</li> </ul>                                     | Yes  |
| Product function   |  |
| <ul style="list-style-type: none"> <li>I&amp;M data</li> </ul>   | Yes; I&M0 to I&M3  |
| <ul style="list-style-type: none"> <li>Isochronous mode</li> </ul>                                       | Yes; Distributed and central; with minimum OB 6x cycle of 375 $\mu$ s (distributed) and 1 ms (central) |
| Engineering with   |  |
| <ul style="list-style-type: none"> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul> | V18 (FW V3.0); with older TIA Portal versions configurable as 6ES7515-2FM02-0AB0                       |
| Configuration control  |  |
| via dataset  | Yes  |
| Display  |  |
| Screen diagonal [cm]   | 6.1 cm   |
| Control elements   |  |
| Number of keys   | 8  |
| Mode buttons   | 2  |
| Supply voltage   |  |
| Rated value (DC)   | 24 V   |
| permissible range, lower limit (DC)  | 19.2 V   |
| permissible range, upper limit (DC)  | 28.8 V   |
| Reverse polarity protection  | Yes  |
| Mains buffering  |  |
| <ul style="list-style-type: none"> <li>Mains/voltage failure stored energy time</li> </ul>               | 5 ms   |
| <ul style="list-style-type: none"> <li>Repeat rate, min.</li> </ul>                                      | 1/s  |
| Input current  |  |
| Current consumption (rated value)  | 0.83 A   |
| Current consumption, max.  | 1.03 A   |
| Inrush current, max.   | 1.15 A; Rated value  |
| $I^2t$   | 0.6 A <sup>2</sup> ·s  |
| Power  |  |
| Infeed power to the backplane bus  | 12 W   |
| Power consumption from the backplane bus (balanced)  | 6.2 W  |
| Power loss   |  |
| Power loss, typ.   | 7.9 W  |
| Memory   |  |
| Number of slots for SIMATIC memory card  | 1  |
| SIMATIC memory card required   | Yes  |
| Work memory  |  |
| <ul style="list-style-type: none"> <li>integrated (for program)</li> </ul>                               | 1.5 Mbyte  |
| <ul style="list-style-type: none"> <li>integrated (for data)</li> </ul>                                  | 4.5 Mbyte  |
| Load memory  |  |
| <ul style="list-style-type: none"> <li>Plug-in (SIMATIC Memory Card), max.</li> </ul>                    | 32 Gbyte   |
| Backup   |  |
| <ul style="list-style-type: none"> <li>maintenance-free</li> </ul>                                       | Yes  |
| CPU processing times   |  |
| for bit operations, typ.   | 6 ns   |

|                                     |       |
|-------------------------------------|-------|
| for word operations, typ.           | 7 ns  |
| for fixed point arithmetic, typ.    | 9 ns  |
| for floating point arithmetic, typ. | 37 ns |

#### CPU-blocks

|  |   |
|--|---|
| Number of elements (total)                   | 8 000; Blocks (OB, FB, FC, DB) and UDTs   |
| <b>DB</b>                                    |   |
| • Number range                               | 1 ... 60 999; subdivided into: number range that can be used by the user: 1 ... 59 999, and number range of DBs created via SFC 86: 60 000 ... 60 999 |
| • Size, max.                                 | 4.5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB   |
| <b>FB</b>                                    |   |
| • Number range                               | 0 ... 65 535  |
| • Size, max.                                 | 1 Mbyte   |
| <b>FC</b>                                    |   |
| • Number range                               | 0 ... 65 535  |
| • Size, max.                                 | 1 Mbyte   |
| <b>OB</b>                                    |   |
| • Size, max.                                 | 1 Mbyte   |
| • Number of free cycle OBs                   | 100   |
| • Number of time alarm OBs                   | 20  |
| • Number of delay alarm OBs                  | 20  |
| • Number of cyclic interrupt OBs             | 20; With minimum OB 3x cycle of 250 µs  |
| • Number of process alarm OBs                | 50  |
| • Number of DPV1 alarm OBs                   | 3   |
| • Number of isochronous mode OBs             | 2   |
| • Number of technology synchronous alarm OBs | 2   |
| • Number of startup OBs                      | 100   |
| • Number of asynchronous error OBs           | 4   |
| • Number of synchronous error OBs            | 2   |
| • Number of diagnostic alarm OBs             | 1   |
| <b>Nesting depth</b>                         |   |
| • per priority class                         | 24; Up to 8 possible for F-blocks   |

#### Counters, timers and their retentivity

|                    |                                       |
|--------------------|---------------------------------------|
| <b>S7 counter</b>  |                                       |
| • Number           | 2 048                                 |
| <b>Retentivity</b> |                                       |
| — adjustable       | Yes                                   |
| <b>IEC counter</b> |                                       |
| • Number           | Any (only limited by the main memory) |
| <b>Retentivity</b> |                                       |
| — adjustable       | Yes                                   |
| <b>S7 times</b>    |                                       |
| • Number           | 2 048                                 |
| <b>Retentivity</b> |                                       |
| — adjustable       | Yes                                   |
| <b>IEC timer</b>   |                                       |
| • Number           | Any (only limited by the main memory) |
| <b>Retentivity</b> |                                       |
| — adjustable       | Yes                                   |

#### Data areas and their retentivity

|  |   |
|--|---|
| Retentive data area (incl. timers, counters, flags), max.          | 512 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 472 KB |
| Extended retentive data area (incl. timers, counters, flags), max. | 4.5 Mbyte; When using PS 6 0W 24/48/60 V DC HF  |
| <b>Flag</b>  |   |
| • Size, max.   | 16 kbyte  |
| • Number of clock memories   | 8; 8 clock memory bit, grouped into one clock memory byte   |
| <b>Data blocks</b>   |   |
| • Retentivity adjustable   | Yes   |
| • Retentivity preset   | No  |
| <b>Local data</b>  |   |
| • per priority class, max.   | 64 kbyte; max. 16 KB per block  |

#### Address area

|                      |  |
|----------------------|--|
| Number of IO modules | 8 192; max. number of modules / submodules |
|----------------------|--|

|   |   |
|---|---|
| <b>I/O address area</b>   |   |
| <ul style="list-style-type: none"> <li>• Inputs</li> <li>• Outputs</li> </ul>   | 32 kbyte; All inputs are in the process image<br>32 kbyte; All outputs are in the process image   |
| <b>per integrated IO subsystem</b>  |   |
| <ul style="list-style-type: none"> <li>— Inputs (volume)</li> <li>— Outputs (volume)</li> </ul>   | 8 kbyte<br>8 kbyte  |
| <b>per CM/CP</b>  |   |
| <ul style="list-style-type: none"> <li>— Inputs (volume)</li> <li>— Outputs (volume)</li> </ul>   | 8 kbyte<br>8 kbyte  |
| <b>Subprocess images</b>  |   |
| <ul style="list-style-type: none"> <li>• Number of subprocess images, max.</li> </ul>   | 32  |
| <b>Hardware configuration</b>   |   |
| Number of distributed IO systems  | 64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link) |
| <b>Number of DP masters</b>   |   |
| <ul style="list-style-type: none"> <li>• Via CM</li> </ul>  | 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total   |
| <b>Number of IO Controllers</b>   |   |
| <ul style="list-style-type: none"> <li>• integrated</li> <li>• Via CM</li> </ul>  | 2<br>8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total  |
| <b>Rack</b>   |   |
| <ul style="list-style-type: none"> <li>• Modules per rack, max.</li> <li>• Number of lines, max.</li> </ul>   | 32; CPU + 31 modules<br>1   |
| <b>PtP CM</b>   |   |
| <ul style="list-style-type: none"> <li>• Number of PtP CMs</li> </ul>   | the number of connectable PtP CMs is only limited by the number of available slots  |
| <b>Time of day</b>  |   |
| <b>Clock</b>  |   |
| <ul style="list-style-type: none"> <li>• Type</li> <li>• Backup time</li> <li>• Deviation per day, max.</li> </ul>  | Hardware clock<br>6 wk; At 40 °C ambient temperature, typically<br>10 s; Typ.: 2 s  |
| <b>Operating hours counter</b>  |   |
| <ul style="list-style-type: none"> <li>• Number</li> </ul>  | 16  |
| <b>Clock synchronization</b>  |   |
| <ul style="list-style-type: none"> <li>• supported</li> <li>• in AS, master</li> <li>• in AS, slave</li> <li>• on Ethernet via NTP</li> </ul>   | Yes<br>Yes<br>Yes<br>Yes  |
| <b>Interfaces</b>   |   |
| Number of PROFINET interfaces   | 2   |
| <b>1. Interface</b>   |   |
| <b>Interface types</b>  |   |
| <ul style="list-style-type: none"> <li>• RJ 45 (Ethernet)</li> <li>• Number of ports</li> <li>• integrated switch</li> </ul>  | Yes; X1<br>2<br>Yes   |
| <b>Protocols</b>  |   |
| <ul style="list-style-type: none"> <li>• IP protocol</li> <li>• PROFINET IO Controller</li> <li>• PROFINET IO Device</li> <li>• SIMATIC communication</li> <li>• Open IE communication</li> <li>• Web server</li> <li>• Media redundancy</li> </ul> | Yes; IPv4<br>Yes<br>Yes<br>Yes<br>Yes; Optionally also encrypted<br>Yes<br>Yes  |
| <b>PROFINET IO Controller</b>   |   |
| <b>Services</b>   |   |
| <ul style="list-style-type: none"> <li>— PG/OP communication</li> <li>— Isochronous mode</li> <li>— Direct data exchange</li> <li>— IRT</li> <li>— PROFIenergy</li> <li>— Prioritized startup</li> </ul>  | Yes<br>Yes<br>Yes; Requirement: IRT and isochronous mode (MRPD optional)<br>Yes<br>Yes; per user program<br>Yes; Max. 32 PROFINET devices   |

|   |  |
|---|--|
| — Number of connectable IO Devices, max.                                      | 256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET   |
| — Of which IO devices with IRT, max.  | 64   |
| — Number of connectable IO Devices for RT, max.                               | 256  |
| — of which in line, max.  | 256  |
| — Number of IO Devices that can be simultaneously activated/deactivated, max. | 8; in total across all interfaces  |
| — Number of IO Devices per tool, max.   | 8  |
| — Updating times  | The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data |

#### Update time for IRT

|  |   |
|--|---|
| — for send cycle of 250 µs                           | 250 µs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 375 µs of the isochronous OB is decisive |
| — for send cycle of 500 µs                           | 500 µs to 8 ms  |
| — for send cycle of 1 ms                             | 1 ms to 16 ms   |
| — for send cycle of 2 ms                             | 2 ms to 32 ms   |
| — for send cycle of 4 ms                             | 4 ms to 64 ms   |
| — With IRT and parameterization of "odd" send cycles | Update time = set "odd" send clock (any multiple of 125 µs: 375 µs, 625 µs ... 3 875 µs)  |

#### Update time for RT

|                            |                  |
|----------------------------|------------------|
| — for send cycle of 250 µs | 250 µs to 128 ms |
| — for send cycle of 500 µs | 500 µs to 256 ms |
| — for send cycle of 1 ms   | 1 ms to 512 ms   |
| — for send cycle of 2 ms   | 2 ms to 512 ms   |
| — for send cycle of 4 ms   | 4 ms to 512 ms   |

#### PROFINET IO Device

##### Services

|   |                       |
|---|-----------------------|
| — PG/OP communication                               | Yes                   |
| — Isochronous mode                                  | No                    |
| — IRT   | Yes                   |
| — PROFIenergy                                       | Yes; per user program |
| — Shared device                                     | Yes                   |
| — Number of IO Controllers with shared device, max. | 4                     |
| — activation/deactivation of I-devices              | Yes; per user program |
| — Asset management record                           | Yes; per user program |

## 2. Interface

#### Interface types

|                     |         |
|---------------------|---------|
| • RJ 45 (Ethernet)  | Yes; X2 |
| • Number of ports   | 1       |
| • integrated switch | No      |

#### Protocols

|                          |                                |
|--------------------------|--------------------------------|
| • IP protocol            | Yes; IPv4                      |
| • PROFINET IO Controller | Yes                            |
| • PROFINET IO Device     | Yes                            |
| • SIMATIC communication  | Yes                            |
| • Open IE communication  | Yes; Optionally also encrypted |
| • Web server             | Yes                            |
| • Media redundancy       | No                             |

#### PROFINET IO Controller

##### Services

|   |   |
|---|---|
| — PG/OP communication   | Yes   |
| — Isochronous mode  | No  |
| — Direct data exchange  | No  |
| — IRT   | No  |
| — PROFIenergy   | Yes; per user program   |
| — Prioritized startup   | No  |
| — Number of connectable IO Devices, max.                                      | 32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET |
| — Number of connectable IO Devices for RT, max.                               | 32  |
| — of which in line, max.  | 32  |
| — Number of IO Devices that can be simultaneously activated/deactivated, max. | 8; in total across all interfaces   |

|   |  |
|---|--|
| — Number of IO Devices per tool, max.               | 8  |
| — Updating times                                    | The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data |
| <b>Update time for RT</b>                           |  |
| — for send cycle of 1 ms                            | 1 ms to 512 ms   |
| <b>PROFINET IO Device Services</b>                  |  |
| — PG/OP communication                               | Yes  |
| — Isochronous mode                                  | No   |
| — IRT   | No   |
| — PROFIenergy                                       | Yes; per user program  |
| — Prioritized startup                               | No   |
| — Shared device                                     | Yes  |
| — Number of IO Controllers with shared device, max. | 4  |
| — activation/deactivation of I-devices              | Yes; per user program  |
| — Asset management record                           | Yes; per user program  |
| <b>Interface types</b>                              |  |
| <b>RJ 45 (Ethernet)</b>                             |  |
| • 100 Mbps  | Yes  |
| • Autonegotiation                                   | Yes  |
| • Autocrossing                                      | Yes  |
| • Industrial Ethernet status LED                    | Yes  |
| <b>Protocols</b>                                    |  |
| PROFIsafe   | Yes; V2.4 / V2.6   |
| <b>Number of connections</b>                        |  |
| • Number of connections, max.                       | 256; via integrated interfaces of the CPU and connected CPs / CMs  |
| • Number of connections reserved for ES/HMI/web     | 10   |
| • Number of connections via integrated interfaces   | 128  |
| • Number of S7 routing paths                        | 16   |
| <b>Redundancy mode</b>                              |  |
| • H-Sync forwarding                                 | Yes  |
| <b>Media redundancy</b>                             |  |
| — Media redundancy                                  | only via 1st interface (X1)  |
| — MRP   | Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client   |
| — MRP interconnection, supported                    | Yes; as MRP ring node according to IEC 62439-2 Edition 3.0   |
| — MRPD  | Yes; Requirement: IRT  |
| — Switchover time on line break, typ.               | 200 ms; For MRP, bumpless for MRPD   |
| — Number of stations in the ring, max.              | 50   |
| <b>SIMATIC communication</b>                        |  |
| • PG/OP communication                               | Yes; encryption with TLS V1.3 pre-selected   |
| • S7 routing  | Yes  |
| • Data record routing                               | Yes  |
| • S7 communication, as server                       | Yes  |
| • S7 communication, as client                       | Yes  |
| • User data per job, max.                           | See online help (S7 communication, user data size)   |
| <b>Open IE communication</b>                        |  |
| • TCP/IP  | Yes  |
| — Data length, max.                                 | 64 kbyte   |
| — several passive connections per port, supported   | Yes  |
| • ISO-on-TCP (RFC1006)                              | Yes  |
| — Data length, max.                                 | 64 kbyte   |
| • UDP   | Yes  |
| — Data length, max.                                 | 2 kbyte; 1 472 bytes for UDP broadcast   |
| — UDP multicast                                     | Yes; max. 118 multicast circuits   |
| • DHCP  | Yes  |
| • DNS   | Yes  |
| • SNMP  | Yes  |
| • DCP   | Yes  |
| • LLDP  | Yes  |
| • Encryption  | Yes; Optional  |

|  |   |
|--|---|
| <b>Web server</b>  |   |
| <ul style="list-style-type: none"> <li>• HTTP</li> <li>• HTTPS</li> </ul>  | <p>Yes; Standard and user pages</p> <p>Yes; Standard and user pages</p>   |
| <b>OPC UA</b>  |   |
| <ul style="list-style-type: none"> <li>• Runtime license required</li> <li>• OPC UA Client <ul style="list-style-type: none"> <li>— Application authentication</li> <li>— Security policies</li> <li>— User authentication</li> <li>— Number of connections, max.</li> <li>— Number of nodes of the client interfaces, recommended max.</li> <li>— Number of elements for one call of OPC-UA_NodeGetHandleList/OPC-UA_ReadList/C max.</li> <li>— Number of elements for one call of OPC-UA_NameSpaceGetIndexList, max.</li> <li>— Number of elements for one call of OPC-UA_MethodGetHandleList, max.</li> <li>— Number of simultaneous calls of the client instructions for session management, per connection, max.</li> <li>— Number of simultaneous calls of the client instructions for data access, per connection, max.</li> <li>— Number of registerable nodes, max.</li> <li>— Number of registerable method calls of OPC-UA_MethodCall, max.</li> <li>— Number of inputs/outputs when calling OPC-UA_MethodCall, max.</li> </ul> </li> <li>• OPC UA Server <ul style="list-style-type: none"> <li>— Application authentication</li> <li>— Security policies</li> <li>— User authentication</li> <li>— GDS support (certificate management)</li> <li>— Number of sessions, max.</li> <li>— Number of accessible variables, max.</li> <li>— Number of registerable nodes, max.</li> <li>— Number of subscriptions per session, max.</li> <li>— Sampling interval, min.</li> <li>— Publishing interval, min.</li> <li>— Number of server methods, max.</li> <li>— Number of inputs/outputs per server method, max.</li> <li>— Number of monitored items, recommended max.</li> <li>— Number of server interfaces, max.</li> <li>— Number of nodes for user-defined server interfaces, max.</li> </ul> </li> <li>• Alarms and Conditions <ul style="list-style-type: none"> <li>— Number of program alarms</li> <li>— Number of alarms for system diagnostics</li> </ul> </li> </ul> | <p>Yes; "Medium" license required</p> <p>Yes; Data Access (registered Read/Write), Method Call</p> <p>Yes</p> <p>Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256</p> <p>"anonymous" or by user name &amp; password</p> <p>10</p> <p>2 000</p> <p>300</p> <p>20</p> <p>100</p> <p>1</p> <p>5</p> <p>5 000</p> <p>100</p> <p>20</p> <p>Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms &amp; Condition (A&amp;C), Custom Address Space</p> <p>Yes</p> <p>available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss</p> <p>"anonymous" or by user name &amp; password</p> <p>Yes</p> <p>48</p> <p>100 000</p> <p>20 000</p> <p>50</p> <p>100 ms</p> <p>100 ms</p> <p>50</p> <p>20</p> <p>4 000; for 1 s sampling interval and 1 s send interval</p> <p>10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"</p> <p>30 000</p> <p>Yes</p> <p>200</p> <p>100</p> |
| <b>Further protocols</b>   |   |
| <ul style="list-style-type: none"> <li>• MODBUS</li> </ul>   | Yes; MODBUS TCP   |
| <b>S7 message functions</b>  |   |
| Number of login stations for message functions, max.   | 64  |
| Program alarms   | Yes   |
| Number of configurable program messages, max.  | 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH   |
| Number of loadable program messages in RUN, max.   | 5 000   |
| Number of simultaneously active program alarms   |   |
| <ul style="list-style-type: none"> <li>• Number of program alarms</li> <li>• Number of alarms for system diagnostics</li> <li>• Number of alarms for motion technology objects</li> </ul>  | <p>1 000</p> <p>200</p> <p>160</p>  |

**Test commissioning functions**

|                                     |  |
|-------------------------------------|--|
| Joint commission (Team Engineering) | Yes; Parallel online access possible for up to 8 engineering systems |
| Status block                        | Yes; Up to 8 simultaneously (in total across all ES clients)         |
| Single step                         | No   |
| Number of breakpoints               | 8  |

**Status/control**

|                                    |   |
|------------------------------------|---|
| • Status/control variable          | Yes; without fail-safe  |
| • Variables                        | inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters |
| • Number of variables, max.        |   |
| — of which status variables, max.  | 200; per job  |
| — of which control variables, max. | 200; per job  |

**Forcing**

|                             |   |
|-----------------------------|---|
| • Forcing                   | Yes; without fail-safe                        |
| • Forcing, variables        | peripheral inputs/outputs (without fail-safe) |
| • Number of variables, max. | 200   |

**Diagnostic buffer**

|                            |       |
|----------------------------|-------|
| • present                  | Yes   |
| • Number of entries, max.  | 3 200 |
| — of which powerfail-proof | 500   |

**Traces**

|                                 |  |
|---------------------------------|--|
| • Number of configurable Traces | 4; Up to 512 KB of data per trace are possible |
|---------------------------------|--|

**Interrupts/diagnostics/status information****Diagnostics indication LED**

|                                 |     |
|---------------------------------|-----|
| • RUN/STOP LED                  | Yes |
| • ERROR LED                     | Yes |
| • MAINT LED                     | Yes |
| • STOP ACTIVE LED               | Yes |
| • Connection display LINK TX/RX | Yes |

**Supported technology objects**

|  |   |
|--|---|
| Motion Control   | Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool |
| • Number of available Motion Control resources for technology objects        | 2 400   |
| • Required Motion Control resources  |   |
| — per speed-controlled axis  | 40  |
| — per positioning axis   | 80  |
| — per synchronous axis   | 160   |
| — per external encoder   | 80  |
| — per output cam   | 20  |
| — per cam track  | 160   |
| — per probe  | 40  |
| • Positioning axis   |   |
| — Number of positioning axes at motion control cycle of 4 ms (typical value) | 11  |
| — Number of positioning axes at motion control cycle of 8 ms (typical value) | 20  |
| Controller   |   |
| • PID_Compact  | Yes; Universal PID controller with integrated optimization  |
| • PID_3Step  | Yes; PID controller with integrated optimization for valves   |
| • PID-Temp   | Yes; PID controller with integrated optimization for temperature  |
| Counting and measuring   |   |
| • High-speed counter   | Yes   |

**Standards, approvals, certificates****Highest safety class achievable in safety mode**


|  |       |
|--|-------|
| • Performance level according to ISO 13849-1 | PLe   |
| • SIL acc. to IEC 61508                      | SIL 3 |

**Probability of failure (for service life of 20 years and repair time of 100 hours)**

|  |            |
|--|------------|
| — Low demand mode: PFDavg in accordance with SIL3          | < 2.00E-05 |
| — High demand/continuous mode: PFH in accordance with SIL3 | < 1.00E-09 |

**Ambient conditions**

Ambient temperature during operation

|  |   |
|--|---|
| <ul style="list-style-type: none"> <li>• horizontal installation, min.</li> <li>• horizontal installation, max.</li> </ul>   | -30 °C; No condensation<br>60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off |
| <ul style="list-style-type: none"> <li>• vertical installation, min.</li> <li>• vertical installation, max.</li> </ul>   | -30 °C; No condensation<br>40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off |
| <b>Ambient temperature during storage/transportation</b>   |   |
| <ul style="list-style-type: none"> <li>• min.</li> <li>• max.</li> </ul>   | -40 °C<br>70 °C   |
| <b>Altitude during operation relating to sea level</b>   |   |
| <ul style="list-style-type: none"> <li>• Installation altitude above sea level, max.</li> </ul>  | 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  |
| <b>configuration / header</b>  |   |
| configuration / programming / header   |   |
| Programming language   |   |
| — LAD  | Yes; incl. failsafe   |
| — FBD  | Yes; incl. failsafe   |
| — STL  | Yes   |
| — SCL  | Yes   |
| — GRAPH  | Yes   |
| <b>Know-how protection</b>   |   |
| <ul style="list-style-type: none"> <li>• User program protection/password protection</li> <li>• Copy protection</li> <li>• Block protection</li> </ul>   | Yes<br>Yes<br>Yes   |
| <b>Access protection</b>   |   |
| <ul style="list-style-type: none"> <li>• protection of confidential configuration data</li> <li>• Password for display</li> <li>• Protection level: Write protection</li> <li>• Protection level: Read/write protection</li> <li>• Protection level: Write protection for Failsafe</li> <li>• Protection level: Complete protection</li> </ul> | Yes<br>Yes<br>Yes<br>Yes<br>Yes<br>Yes  |
| <b>programming / cycle time monitoring / header</b>  |   |
| <ul style="list-style-type: none"> <li>• lower limit</li> <li>• upper limit</li> </ul>   | adjustable minimum cycle time<br>adjustable maximum cycle time  |
| <b>Dimensions</b>  |   |
| Width  | 70 mm   |
| Height   | 147 mm  |
| Depth  | 129 mm  |
| <b>Weights</b>   |   |
| Weight, approx.  | 456 g   |
| <b>last modified:</b>  | 4/2/2023                                   |