Conical countersink, 90°, HSS, multi-flute cutter For universal use up to 1000 N/mm 2



Application

For producing $90\,^\circ$ counterbores up to 1000 N/mm².

■ Multi-edge countersink with straight cutting edge

Advantage

- high number of cutting edges for quiet cutting performance
- very good cutting performance and surface quality (chatter-free)

Application	oplication Steel (N/mm²)			Stainless steel		Alu		Brass				Plas-			Titan-		Super-	Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long	tics	G(C)FK	GjMW	alloy	alloy	alloy	<55 HRC	<65 HRC
	30	20	10	10		40	70	60	50	40	30	30		15					

Art. No.	11495 430	
Countersink angle	90 Degree	
Cutting material	HSS	
Surface	Uncoated	
Number of cutting edges	9 PCS	
Tool holding device	Morse taper shank	
Spot-facer diameter	25 mm	
Tip diameter	7 mm	
Length	118 mm	
Morse taper size	MK 2	
f steel 700	0.18 mm/U	
DIN	335	
Form	В	

EAN-Code

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