

PowerGrip® Timing Belt Drives

1/5" Pitch Extra Light (XL) PowerGrip® Timing Stock Belt Lengths

Part No.	Pitch Length (in)	No. of Teeth
42XL	4.20	21
50XL	5.00	25
54XL	5.40	27
56XL	5.60	28
58XL	5.80	29
60XL	6.00	30
62XL	6.20	31
64XL	6.40	32
66XL	6.60	33
68XL	6.80	34
70XL	7.00	35
72XL	7.20	36
74XL	7.40	37
76XL	7.60	38
78XL	7.80	39
80XL	8.00	40
82XL	8.20	41
84XL	8.40	42
86XL	8.60	43
88XL	8.80	44
90XL	9.00	45
92XL	9.20	46
94XL	9.40	47
96XL	9.60	48
98XL	9.80	49
100XL	10.00	50
102XL	10.20	51
106XL	10.60	53
108XL	10.80	54
110XL	11.00	55
112XL	11.20	56
114XL	11.40	57
116XL	11.60	58
120XL	12.00	60
122XL	12.20	61
124XL	12.40	62
126XL	12.60	63
128XL	12.80	64
130XL	13.00	65
132XL	13.20	66
134XL	13.40	67
136XL	13.60	68
138XL	13.80	69
140XL	14.00	70
142XL	14.20	71
144XL	14.40	72
146XL	14.60	73
148XL	14.80	74
150XL	15.00	75
152XL	15.20	76
154XL	15.40	77
156XL	15.60	78
158XL	15.80	79
160XL	16.00	80
162XL	16.20	81
164XL	16.40	82
166XL	16.60	83
168XL	16.80	84
170XL	17.00	85
172XL	17.20	86
174XL	17.40	87
176XL	17.60	88
178XL	17.80	89
180XL	18.00	90
182XL	18.20	91
184XL	18.40	92
186XL	18.60	93
188XL	18.80	94
190XL	19.00	95
192XL	19.20	96
194XL	19.40	97
200XL	20.00	100
202XL	20.20	101

XL Stock Belt Widths	
Belt Width Code	Belt Width (in)
025	0.250
037	0.375

3/8" Pitch Light (L) PowerGrip® Timing Stock Belt Lengths

Part No.	Pitch Length (in)	No. of Teeth
204XL	20.40	102
206XL	20.60	103
210XL	21.00	105
212XL	21.20	106
214XL	21.40	107
218XL	21.80	109
220XL	22.00	110
222XL	22.20	111
226XL	22.60	113
228XL	22.80	114
230XL	23.00	115
232XL	23.20	116
234XL	23.40	117
236XL	23.60	118
240XL	24.00	120
244XL	24.40	122
246XL	24.60	123
250XL	25.00	125
254XL	25.40	127
258XL	25.80	129
260XL	26.00	130
262XL	26.20	131
264XL	26.40	132
266XL	26.60	133
268XL	26.80	134
274XL	27.40	137
280XL	28.00	140
286XL	28.60	143
290XL	29.00	145
296XL	29.60	148
300XL	30.00	150
306XL	30.60	153
310XL	31.00	155
316XL	31.60	158
320XL	32.00	160
322XL	32.20	161
330XL	33.00	165
338XL	33.80	169
340XL	34.00	170
344XL	34.40	172
348XL	34.80	174
350XL	35.00	175
362XL	36.20	181
370XL	37.00	185
380XL	38.00	190
384XL	38.40	192
390XL	39.00	195
400XL	40.00	200
412XL	41.20	206
420XL	42.00	210
424XL	42.40	212
432XL	43.20	216
438XL	43.80	219
444XL	44.40	222
450XL	45.00	225
454XL	45.40	227
460XL	46.00	230
468XL	46.80	234
480XL	48.00	240
492XL	49.20	246
498XL	49.80	249
500XL	50.00	250
506XL	50.60	253
524XL	52.40	262
570XL	57.00	285
580XL	58.00	290
592XL	59.20	296
612XL	61.20	306
630XL	63.00	315
672XL	67.20	336
690XL	69.00	345
770XL	77.00	385
850XL	85.00	425

L Stock Belt Widths	
Belt Width Code	Belt Width (in)
050	0.500
075	0.750
100	1.000

1/2" Pitch Heavy (H) PowerGrip® Timing Stock Belt Lengths

Part No.	Pitch Length (in)	No. of Teeth
210H	21.00	42
220H	22.00	44
225H	22.50	45
230H	23.00	46
240H	24.00	48
270H	27.00	54
300H	30.00	60
310H	31.00	62
315H	31.50	63
320H	32.00	64
330H	33.00	66
340H	34.00	68
350H	35.00	70
360H	36.00	72
370H	37.00	74
390H	39.00	78
400H	40.00	80
410H	41.00	82
415H	41.50	83
420H	42.00	84
445H	44.50	89
450H	45.00	90
455H	45.50	91
465H	46.50	93
480H	48.00	96
490H	49.00	98
495H	49.50	99
510H	51.00	102
525H	52.50	105
540H	54.00	108
555H	55.50	111
560H	56.00	112
570H	57.00	114
585H	58.50	117
600H	60.00	120
605H	60.50	121
630H	63.00	126
645H	64.50	129
655H	65.50	131
660H	66.00	132
670H	67.00	134
700H	70.00	140
730H	73.00	146
750H	75.00	150
775H	77.50	155
780H	78.00	156
800H	80.00	160
810H	81.00	162
820H	82.00	164
840H	84.00	168
850H	85.00	170
900H	90.00	180
950H	95.00	190
960H	96.00	192
1000H	100.00	200
1100H	110.00	220
1140H	114.00	228
1180H	118.00	236
1250H	125.00	250
1325H	132.50	265
1350H	135.00	270
1365H	136.50	273
1400H	140.00	280
1510H	151.00	302
1550H	155.00	310
1645H	164.50	329
1680H	168.00	336
1700H	170.00	340
2090H	209.00	418
2100H	210.00	420
2120H	212.00	424
2330H	233.00	466

H Stock Belt Widths	
Belt Width Code	Belt Width (in)
75	0.750
100	1.000
150	1.500
200	2.000
300	3.000

Refer to the Industrial Power Transmission Products catalog, 19993, for a listing of XH and XXH PowerGrip Timing belts for replacement use on existing drives.