

HSSE PM roughing and finishing cutter

5 cutters, TiAlN-coated

ATORN[®]



Application

Roughing cutter for universal machining in a wide range of materials.

Version

- HSSE PM
- TiAlN-coating for maximum service life
- Straight shank according to DIN 1835 B
- Type NRF
- Fine roughing teeth

Application	Steel (N/mm ²)			Stainless steel		Alu		Brass		Bronze		Plas-tics	Graphite G(C)FK	GG(G) GJMW	Titan-alloy	Nickel-alloy	Super-alloy	Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long							<55 HRC	<65 HRC
	78	51	35	43	37	130	325	110	85	70	70	140		75	23	23	20		

Art. No.	15269 120
Cutting material	HSSE-PM
Surface	TiAlN
Type	NRF
Number of cutting edges	5 PCS
Twist angle	30°
Edge protection chamfer length	0.2 mm
Tool holding device	HB parallel shank
Overall length	Normal
Cutting edge diameter	12 mm
Cutting edge length	26 mm
Length	83 mm
Shaft diameter	12 mm
fz steel 700	0.09 mm

EAN-Code

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