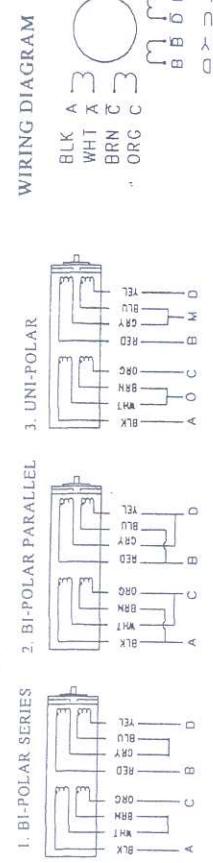


specification connection	number of phase	resistance per phase ohm $\pm 10\%$	inductance mH $\pm 20\%$	rated current A	rated voltage V	holding torque NmMin.
UNI-POLAR	4	20	23	0.6	12	0.53
BI-POLAR PARALLEL	2	10	23	0.85	8.5	0.75
BI-POLAR SERIES	2	40	92	0.42	16.8	0.75

#### 10 WIRING DIAGRAM



WIRING DIAGRAM

11

#### DRIVE SEQUENCE MODEL

##### 1. BI-POLAR FULL STEP

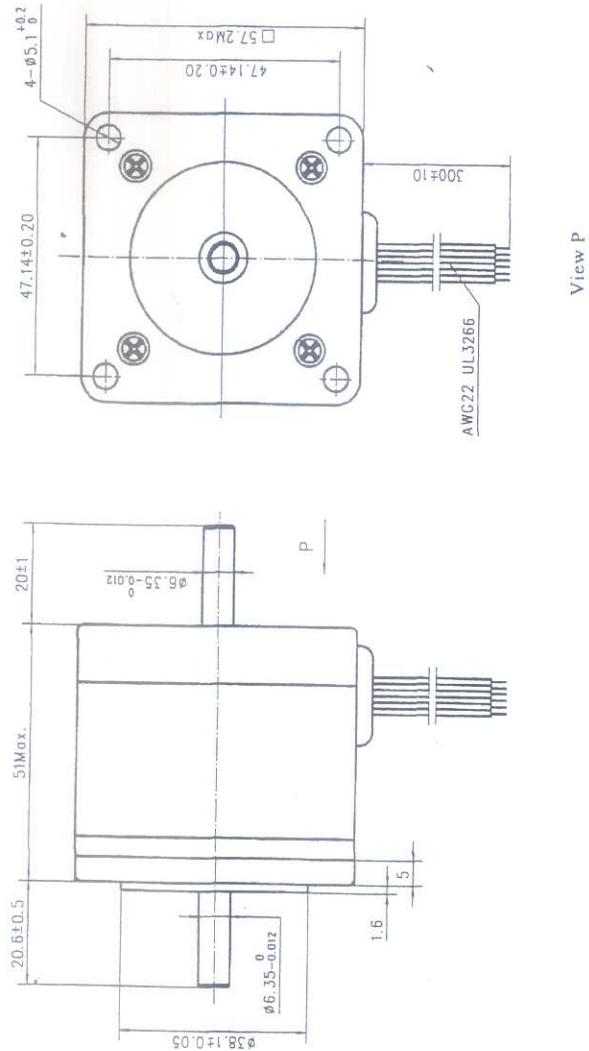
STEP	A	B	C	D
1	+	+	-	-
2	-	+	+	-
3	-	-	+	+
4	+	-	-	+

##### 2. UNI-POLAR FULL STEP

STEP	A	B	C	D	O	M
1	1	-	-	-	+	+
2	2	-	-	-	+	+
3	3	-	-	-	+	+
cw	4	-	-	-	+	+

CW(CLOCKWISE)&CCW(COUNTER CLOCKWISE) ROTATION  
WHEN SEEN FROM THE FLANGE SIDE OF THE MOTOR

#### MY180



View P

