

**SCLC HSS boring bar, positive right**  
for face and longitudinal turning using CC indexable insert

**ATORN®**

**Application**

For copy turning and longitudinal turning using CC indexable insert 80°.

**Version**

- precision-manufactured **HSS** boring bar, with inner cooling, C type, 95° pitch angle, 80° tip angle, 7° clearance angle

**Advantage**

- universal use for facing and longitudinal turning
- positive body geometry ensures low cutting forces
- very high rigidity and excellent cutting quality thanks to HSS supporting material



<b>Art. No.</b>	<b>17846 350</b>
<b>ISO name</b>	AH 16 Q SCLC R/L 09
<b>Min. bore diameter</b>	18 mm
<b>Shaft diameter</b>	16 mm
<b>Cutting edge height</b>	7.5 mm
<b>Clearance length</b>	27 mm
<b>Length</b>	180 mm
<b>Clamping surface height</b>	15 mm
<b>Programming size</b>	9 mm
<b>Suitable for indexable inserts</b>	CC.. 09T3..
<b>Tool design</b>	Right
<b>DIN</b>	8024

**EAN-Code**

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