## **DDJN clamp holder, negative, left**For copy and longitudinal turning with DN indexable insert



## Application

For copy and longitudinal turning with DN indexable insert,  $55^{\circ}$ .

## Version

 $\blacksquare$  Precision-manufactured steel support, burnished, hardened, adjustable clamping system, type D, working angle 93°, tip angle 55°, clearance angle 0°

- Streamlined geometry, optimised for contour lathe work with large feed depths and unfavourable conditions
- Negative geometry of the body ensures good stability and force absorption at large cutting depths
- Broad range of use: suitable for both finishing and roughing operations
- Adjustable clamp minimises vibrations and ensures good force transfer

Art. No.	17826 111
ISO name	DDJN R/L 2020 K15
Shaft height	20 mm
Shank width	20 mm
Length of head	34 mm
Length	125 mm
Programming size	25 mm
Suitable for indexable inserts	DN 1506
Tool design	Left
DIN	4983



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