

SDUC HSS boring bar, positive right

for longitudinal and copy turning using DC indexable insert

ATORN[®]

Application

For longitudinal and copy turning with DC 55° indexable insert.

Version

- precision-manufactured **HSS** boring bar, with inner cooling, D type, 93.5° pitch angle, 55° tip angle, 7° clearance angle

Advantage

- very slim geometry, optimised for contour turning work
- positive body geometry ensures low cutting forces
- Very high rigidity and cutting quality



Art. No.	17847 101
ISO name	AH 20 R SDUC R/L 11
Min. bore diameter	26 mm
Shaft diameter	20 mm
Cutting edge height	9 mm
Clearance length	30 mm
Length	200 mm
Clamping surface height	18 mm
Programming size	13 mm
Suitable for indexable inserts	DC.. 11T3..
Tool design	Right
DIN	8024

EAN-Code

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