

## 90° conical countersink, HSS, for fine thread core hole

for universal use up to 1000 N/mm<sup>2</sup>

**ORION**<sup>®</sup>

### Application:

For producing 90° counterbores of fine quality grade for thread core holes in accordance with DIN 74-1.

### Execution:

- profile-ground with spiral blade

### Advantage:

- spiral chip flutes ensure smooth cutting and the blade does not catch



<b>Art. no.</b>	<b>11480 040</b>
<b>Brand</b>	ORION
<b>Manufacturer Part Number</b>	11480040
<b>Cutting material</b>	HSS
<b>Surface</b>	Uncoated
<b>Countersink angle</b>	90 Degree
<b>Tool holding device</b>	HA parallel shank
<b>Suitable for screw thread</b>	M4
<b>Spot-facer diameter</b>	8 mm
<b>Diameter of tenon</b>	3.3 mm
<b>Shank diameter</b>	5 mm
<b>Length</b>	71 mm
<b>DIN</b>	1866
<b>Gross Weight</b>	0.014 kg
<b>Product Group</b>	103

### EAN

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